# Monocure3D<sup>®</sup>

## RESINAWAY (ResinAway 3764/1) **MONOCURE 3D PTY LTD**

Chemwatch Hazard Alert Code: 2

Issue Date: 27/10/2023 Print Date: 09/05/2024

Version No: 6.1 Safety Data Sheet according to Work Health and Safety Regulations (Hazardous Chemicals) 2023 and ADG requirements

#### L.GHS.AUS.EN

#### SECTION 1 Identification of the substance / mixture and of the company / undertaking

| Product | Identifier |
|---------|------------|
|         |            |

Chemwatch: 5388-21

| Product name                  | RESINAWAY (ResinAway 3764/1) |  |
|-------------------------------|------------------------------|--|
| Chemical Name                 | Not Applicable               |  |
| Synonyms                      | Not Available                |  |
| Chemical formula              | Not Applicable               |  |
| Other means of identification | Not Available                |  |

#### Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses 3D SLA/DLP model post print cleaning solution.

#### Details of the manufacturer or supplier of the safety data sheet

| Registered company name | MONOCURE 3D PTY LTD                                   |  |
|-------------------------|---|--|
| Address                 | Unit 16 / 364 Park Rd Regents Park NSW 2143 Australia |  |
| Telephone               | +61 2 9738 5340                                       |  |
| Fax                     | Not Available   |  |
| Website                 | www.monocure3d.com.au                                 |  |
| Email                   | support@monocure3d.com.au                             |  |

#### **Emergency telephone number**

| Association / Organisation        | CHEMWATCH EMERGENCY RESPONSE (24/7)        |  |
|-----------------------------------|--|--|
| Emergency telephone numbers       | regency telephone numbers +61 1800 951 288 |  |
| Other emergency telephone numbers | +61 3 9573 3188                            |  |

Once connected and if the message is not in your preferred language then please dial 01

#### **SECTION 2 Hazards identification**

#### Classification of the substance or mixture

COMBUSTIBLE LIQUID, regulated for storage purposes only

| Poisons Schedule              | Not Applicable  |
|-------------------------------|---|
| Classification <sup>[1]</sup> | Flammable Liquids Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 3 |
| Legend:                       | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI   |

#### Label elements

Hazard pictogram(s)



Signal word

Warning

#### Hazard statement(s)

| nazaru statement(s) |                                    |
|---------------------|------------------------------------|
| H227                | Combustible liquid.                |
| H315                | Causes skin irritation.            |
| H319                | Causes serious eye irritation.     |
| H335                | May cause respiratory irritation.  |
| H336                | May cause drowsiness or dizziness. |

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| H412                       | Harmful to aquatic life with long lasting effects. |  |  |
|----------------------------|--|--|--|
| autionary statement(s) Pre | vention  |  |  |

#### Precautionary statement(s) Prevention

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| P210   | Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. |  |
|--|--|--|
| P271   | Use only outdoors or in a well-ventilated area.  |  |
| P261   | Avoid breathing mist/vapours/spray.  |  |
| P273   | Avoid release to the environment.  |  |
| P280   | P280 Wear protective gloves, protective clothing, eye protection and face protection.          |  |
| P264 Wash all exposed external body areas thoroughly after handling. |  |  |

#### Precautionary statement(s) Response

| P370+P378      | In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.  |  |
|----------------|--|--|
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |  |
| P312           | Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.  |  |
| P337+P313      | If eye irritation persists: Get medical advice/attention.  |  |
| P302+P352      | IF ON SKIN: Wash with plenty of water.   |  |
| P304+P340      | IF INHALED: Remove person to fresh air and keep comfortable for breathing.   |  |
| P332+P313      | If skin irritation occurs: Get medical advice/attention.   |  |
| P362+P364      | P362+P364 Take off contaminated clothing and wash it before reuse.   |  |

#### Precautionary statement(s) Storage

| P405      | Store locked up.   |
|-----------|--|
| P403+P233 | Store in a well-ventilated place. Keep container tightly closed. |

#### Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

#### **SECTION 3 Composition / information on ingredients**

#### Substances

See section below for composition of Mixtures

#### Mixtures

| IIIIACUI 00   |   |  |
|---------------|---|--|
| CAS No        | %[weight]   | Name                                       |
| 34590-94-8    | >60   | dipropylene glycol monomethyl ether        |
| 57-55-6       | <10   | propylene glycol                           |
| 111109-77-4   | <3  | dipropylene glycol dimethyl ether          |
| 68439-51-0    | <3  | alcohols C12-14 ethoxylated propoxylated   |
| Not Available | balance   | Ingredients determined not to be hazardous |
| Legend:       | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available |  |

#### **SECTION 4 First aid measures**

#### Description of first aid measures

| Description of first aid measur |  |
|---------------------------------|--|
| Eye Contact                     | If this product comes in contact with the eyes:  Wash out immediately with fresh running water.  Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.  Seek medical attention without delay; if pain persists or recurs seek medical attention.  Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.  |
| Skin Contact                    | If skin contact occurs:  Immediately remove all contaminated clothing, including footwear.  Flush skin and hair with running water (and soap if available).  Seek medical attention in event of irritation.  |
| Inhalation                      | <ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor, without delay.</li> </ul> |
| Ingestion                       | <ul> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Seek medical advice.</li> </ul>    |

### Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

To treat poisoning by the higher aliphatic alcohols (up to C7):

▶ Gastric lavage with copious amounts of water.

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- It may be beneficial to instill 60 ml of mineral oil into the stomach.
- Oxygen and artificial respiration as needed.
- Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens
- To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose
- ▶ Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5)

#### BASIC TREATMENT

Establish a patent airway with suction where necessary.

- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for shock
- Monitor and treat, where necessary, for pulmonary oedema.
- Anticipate and treat, where necessary, for seizures
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

#### ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg), give 50% dextrose.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema
- Treat seizures with diazepam.
- ▶ Proparacaine hydrochloride should be used to assist eye irrigation.

#### **EMERGENCY DEPARTMENT**

Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph

- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Acidosis may respond to hyperventilation and bicarbonate therapy.
- Haemodialysis might be considered in patients with severe intoxication.
- Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients.

#### **SECTION 5 Firefighting measures**

#### Extinguishing media

- Alcohol stable foam
- Dry chemical powder
- BCF (where regulations permit).
- Carbon dioxide
- Water spray or fog Large fires only.

#### Special hazards arising from the substrate or mixture

Fire Incompatibility ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

#### Advice for firefighters

- Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus
  - Prevent, by any means available, spillage from entering drains or water course.
  - ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
- Fire Fighting Avoid spraying water onto liquid pools.
  - DO NOT approach containers suspected to be hot.
  - ▶ Cool fire exposed containers with water spray from a protected location.
  - If safe to do so, remove containers from path of fire.

- Combustible Slight fire hazard when exposed to heat or flame.
- Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO)
- May emit acrid smoke.
- - Mists containing combustible materials may be explosive.

#### Fire/Explosion Hazard Combustion products include: carbon dioxide (CO2)

nitrogen oxides (NOx)

other pyrolysis products typical of burning organic material.

May emit poisonous fumes May emit corrosive fumes.

HAZCHEM

Not Applicable

#### **SECTION 6 Accidental release measures**

#### Personal precautions, protective equipment and emergency procedures

See section 8

#### **Environmental precautions**

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See section 12

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#### Methods and material for containment and cleaning up

| wethous and material for conta | annient and cleaning up   |
|--------------------------------|---|
| Minor Spills                   | <ul> <li>Remove all ignition sources.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>Wipe up.</li> <li>Place in a suitable, labelled container for waste disposal.</li> </ul>  |
| Major Spills                   | Moderate hazard.  Clear area of personnel and move upwind.  Alert Fire Brigade and tell them location and nature of hazard.  Wear breathing apparatus plus protective gloves.  Prevent, by any means available, spillage from entering drains or water course.  No smoking, naked lights or ignition sources.  Increase ventilation.  Stop leak if safe to do so.  Contain spill with sand, earth or vermiculite.  Collect recoverable product into labelled containers for recycling.  Absorb remaining product with sand, earth or vermiculite.  Collect solid residues and seal in labelled drums for disposal.  Wash area and prevent runoff into drains.  If contamination of drains or waterways occurs, advise emergency services. |

Personal Protective Equipment advice is contained in Section 8 of the SDS.

#### **SECTION 7 Handling and storage**

| Drocautione | for | eafo | handling |  |
|-------------|-----|------|----------|--|

▶ DO NOT allow clothing wet with material to stay in contact with skin

The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe

- DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential.
- Any static discharge is also a source of hazard.
- ▶ Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column of activated alumina.
- Distillation results in uninhibited ether distillate with considerably increased hazard because of risk of peroxide formation on storage
- Add inhibitor to any distillate as required.
- ▶ When solvents have been freed from peroxides by percolation through columns of activated alumina, the absorbed peroxides must promptly be desorbed by treatment with polar solvents such as methanol or water, which should then be disposed of safely.
- Avoid all personal contact, including inhalation. Safe handling Wear protective clothing when risk of exposure occurs.
  - Use in a well-ventilated area.
  - Prevent concentration in hollows and sumps.
  - DO NOT enter confined spaces until atmosphere has been checked.
  - Avoid smoking, naked lights or ignition sources.
  - Avoid contact with incompatible materials.
  - When handling, **DO NOT** eat, drink or smoke Keep containers securely sealed when not in use
  - Avoid physical damage to containers.
  - Always wash hands with soap and water after handling.

  - Work clothes should be laundered separately.
  - Use good occupational work practice.
  - Observe manufacturer's storage and handling recommendations contained within this SDS.
  - Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.

#### Other information

Store in original containers. Keep containers securely sealed.

Metal can or drum

- No smoking, naked lights or ignition sources.
- Store in a cool, dry, well-ventilated area.
- ▶ Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks.
- Observe manufacturer's storage and handling recommendations contained within this SDS.

#### Conditions for safe storage, including any incompatibilities

| Suitable container |                         | <ul> <li>Packaging as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> </ul> |
|--------------------|-------------------------|---|
|                    | Storage incompatibility | <ul> <li>Avoid oxidising agents, acids, acid chlorides, acid anhydrides</li> </ul>  |

Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates.

#### SECTION 8 Exposure controls / personal protection

#### Control parameters

#### Occupational Exposure Limits (OEL)

| INGREDIENT DATA              |  |   |                        |                  |                  |                  |
|------------------------------|--|---|------------------------|------------------|------------------|------------------|
| Source                       | Ingredient                             | Material name                                   | TWA                    | STEL             | Peak             | Notes            |
| Australia Exposure Standards | dipropylene glycol<br>monomethyl ether | (2-Methoxymethylethoxy) propanol                | 50 ppm / 308<br>mg/m3  | Not<br>Available | Not<br>Available | Not<br>Available |
| Australia Exposure Standards | propylene glycol                       | Propane-1,2-diol total: (vapour & particulates) | 150 ppm / 474<br>mg/m3 | Not<br>Available | Not<br>Available | Not<br>Available |
| Australia Exposure Standards | propylene glycol                       | Propane-1,2-diol: particulates only             | 10 mg/m3               | Not<br>Available | Not<br>Available | Not<br>Available |

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Air Speed:

#### Emergency Limits

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| Ingredient                          | TEEL-1   | TEEL-2      | TEEL-3      |
|-------------------------------------|----------|-------------|-------------|
| dipropylene glycol monomethyl ether | 150 ppm  | 1700* ppm   | 9900** ppm  |
| propylene glycol                    | 30 mg/m3 | 1,300 mg/m3 | 7,900 mg/m3 |

| Ingredient                               | Original IDLH | Revised IDLH  |
|--|---------------|---------------|
| dipropylene glycol monomethyl ether      | 600 ppm       | Not Available |
| propylene glycol                         | Not Available | Not Available |
| dipropylene glycol dimethyl ether        | Not Available | Not Available |
| alcohols C12-14 ethoxylated propoxylated | Not Available | Not Available |

#### Occupational Exposure Banding

| Ingredient                               | Occupational Exposure Band Rating  | Occupational Exposure Band Limit |  |
|--|--|----------------------------------|--|
| dipropylene glycol dimethyl ether        | Е  | ≤ 0.1 ppm                        |  |
| alcohols C12-14 ethoxylated propoxylated | E  | ≤ 0.1 ppm                        |  |
| Notes:                                   | Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds |                                  |  |

to a range of exposure concentrations that are expected to protect worker health.

#### MATERIAL DATA

#### **Exposure controls**

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection. An approved self contained breathing apparatus (SCBA) may be required in some situations.

Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

| ppropriate engineering |  |
|------------------------|--|
| controls               |  |

| • •   |                                  |
|---|----------------------------------|
| solvent, vapours, degreasing etc., evaporating from tank (in still air).  | 0.25-0.5 m/s (50-<br>100 f/min.) |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-<br>200 f/min.)   |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)  | 1-2.5 m/s (200-<br>500 f/min.)   |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).  | 2.5-10 m/s (500-<br>2000 f/min.) |

Within each range the appropriate value depends on:

Type of Contaminant:

| Lower end of the range                                     | Upper end of the range           |
|--|----------------------------------|
| 1: Room air currents minimal or favourable to capture      | 1: Disturbing room air currents  |
| 2: Contaminants of low toxicity or of nuisance value only. | 2: Contaminants of high toxicity |
| 3: Intermittent, low production.                           | 3: High production, heavy use    |
| 4. Large hood or large air mass in motion                  | 4: Small hood-local control only |

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

# Individual protection measures, such as personal protective equipment





Safety glasses with side shields





#### ▶ Contac

► Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent]

# Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].

#### Skin protection

Eye and face protection

ction See Hand protection below

Hands/feet protection

▶ Wear chemical protective gloves, e.g. PVC.

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▶ Wear safety footwear or safety gumboots, e.g. Rubber

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- ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact
- · chemical resistance of glove material,
- glove thickness and

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.

· Contaminated gloves should be replaced.
As defined in ASTM F-739-96 in any application, gloves are rated as:

- · Excellent when breakthrough time > 480 min
- Good when breakthrough time > 20 min
- Fair when breakthrough time < 20 min
- · Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

• Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are

- only likely to give short duration protection and would normally be just for single use applications, then disposed of
- Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended

#### **Body protection**

See Other protection below

#### Other protection

- Overalls P.V.C apron.
- Barrier cream.
- Skin cleansing cream.
- Eye wash unit

#### Recommended material(s)

#### **GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the computergenerated selection:

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| Material         | СРІ |
|------------------|-----|
| BUTYL            | С   |
| BUTYL/NEOPRENE   | С   |
| HYPALON          | С   |
| NATURAL RUBBER   | С   |
| NATURAL+NEOPRENE | С   |
| NEOPRENE         | С   |
| NEOPRENE/NATURAL | С   |
| NITRILE          | С   |
| NITRILE+PVC      | С   |
| PE/EVAL/PE       | С   |
| PVA              | С   |
| PVC              | С   |
| VITON            | С   |

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

#### Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum<br>Protection Factor | Half-Face<br>Respirator | Full-Face<br>Respirator | Powered Air<br>Respirator   |
|---------------------------------------|-------------------------|-------------------------|-----------------------------|
| up to 5 x ES                          | AK-AUS / Class<br>1 P2  | -                       | AK-PAPR-AUS /<br>Class 1 P2 |
| up to 25 x ES                         | Air-line*               | AK-2 P2                 | AK-PAPR-2 P2                |
| up to 50 x ES                         | -                       | AK-3 P2                 | -                           |
| 50+ x ES                              | -                       | Air-line**              | -                           |

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

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| Glove — In order of recommendation |
|------------------------------------|
| AlphaTec® Solvex® 37-675           |
| MICROFLEX® 93-260                  |
| AlphaTec® 15-554                   |
| AlphaTec® Solvex® 37-185           |
| AlphaTec® 38-612                   |
| AlphaTec® 53-001                   |
| AlphaTec® 58-005                   |
| AlphaTec® 58-008                   |
| AlphaTec® 58-530B                  |
| AlphaTec® 58-530W                  |

The suggested gloves for use should be confirmed with the glove supplier.

#### **SECTION 9 Physical and chemical properties**

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#### Information on basic physical and chemical properties

| Appearance                                   | Clear liquid with no odour; mixes with water. |   |                |
|--|---|---|----------------|
| Physical state                               | Liquid  | Relative density (Water = 1)            | 0.97           |
| Odour  | Not Available                                 | Partition coefficient n-octanol / water | Not Available  |
| Odour threshold                              | Not Available                                 | Auto-ignition temperature (°C)          | 207            |
| pH (as supplied)                             | 7.1   | Decomposition temperature (°C)          | Not Available  |
| Melting point / freezing point (°C)          | Not Applicable                                | Viscosity (cSt)                         | Not Available  |
| Initial boiling point and boiling range (°C) | Not Available                                 | Molecular weight (g/mol)                | Not Applicable |
| Flash point (°C)                             | *75 (dipropylene glycol monomethyl ether)     | Taste                                   | Not Available  |
| Evaporation rate                             | Not Available                                 | Explosive properties                    | Not Available  |
| Flammability                                 | Combustible.                                  | Oxidising properties                    | Not Available  |
| Upper Explosive Limit (%)                    | Not Available                                 | Surface Tension (dyn/cm or mN/m)        | Not Available  |
| Lower Explosive Limit (%)                    | Not Available                                 | Volatile Component (%vol)               | Not Available  |
| Vapour pressure (kPa)                        | Not Available                                 | Gas group                               | Not Available  |
| Solubility in water                          | Miscible                                      | pH as a solution (1%)                   | Not Available  |
| Vapour density (Air = 1)                     | Not Available                                 | VOC g/L                                 | Not Available  |

#### **SECTION 10 Stability and reactivity**

| Reactivity                         | See section 7  |
|------------------------------------|--|
| Chemical stability                 | <ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul> |
| Possibility of hazardous reactions | See section 7  |
| Conditions to avoid                | See section 7  |
| Incompatible materials             | See section 7  |
| Hazardous decomposition products   | See section 5  |

#### **SECTION 11 Toxicological information**

#### Information on toxicological effects

#### Inhaled

Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Exposure to aliphatic alcohols with more than 3 carbons may produce central nervous system effects such as headache, dizziness, drowsiness, muscle weakness, delirium, CNS depression, coma, seizure, and neurobehavioural changes. Symptoms are more acute with higher alcohols. Respiratory tract involvement may produce irritation of the mucosa, respiratory insufficiency, respiratory depression secondary to CNS depression, pulmonary oedema, chemical pneumonitis and bronchitis. Cardiovascular involvement may result in arrhythmias and hypotension. Gastrointestinal effects may include nausea and vomiting. Kidney and liver damage may result following massive exposures. The alcohols are potential irritants being, generally, stronger irritants than similar organic structures that lack functional groups (e.g. alkanes) but are much less irritating than the corresponding amines, aldehydes or ketones. Alcohols and glycols (diols) rarely

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represent serious hazards in the workplace, because their vapour concentrations are usually less than the levels which produce significant irritation which, in turn, produce significant central nervous system effects as well. Inhalation hazard is increased at higher temperatures. In fog-laden atmospheres rats exposed to dipropylene glycol monomethyl ether DPME, for 7 hours, exhibited a mild narcosis from which they rapidly recovered. Controlled human exposures to vapour produced CNS impairment at 1000 ppm in one subject Acute effects from inhalation of high vapour concentrations may be chest and nasal irritation with coughing, sneezing, headache and even nausea Ingestion Accidental ingestion of the material may be damaging to the health of the individual. The material produces mild skin irritation; evidence exists, or practical experience predicts, that the material either produces mild inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant, but mild, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling Skin Contact and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Limited evidence suggests that repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals. Repeated Eve or prolonged eye contact may cause inflammation (similar to windburn) characterised by a temporary redness of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur. Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Studies with some glycol ethers (principally the monoethylene glycols) and their esters indicate reproductive changes, testicular atrophy, infertility and kidney function changes. The metabolic acetic acid derivatives of glycol ethers (alkoxyacetic acids), not the ether itself, have been found to be the proximal reproductive toxin in animals. The potency of these metabolites decreases significantly as the chain length of the ether increases. Consequently glycol ethers with longer substituents (e.g diethylene glycols, triethylene glycols) have not generally been associated with reproductive effects. One of the most sensitive indicators of toxic effects observed from many of the glycol ethers is an increase in the erythrocytic osmotic fragility in rats Which produces haemolytic anaemia). This appears to be related to the development of haemoglobinuria (blood in the urine) at higher exposure levels or as a result of chronic exposure. Glycol ethers based on propylene oxides, propylene glycol ethers, dipropylene glycol ethers and tripropylene glycol ethers are mainly available, commercially, as alpha-isomers (because of thermodynamic considerations); these are incapable of forming alkoxyacetic or alkoxypropionic acids as metabolites and therefore do not produce erythrocyte fragility unless contaminated by ethylene glycol ethers or to a significant degree by the beta-isomer . beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects). Rats, rabbits, guinea pigs and monkeys exposed to DPME, 7 hr/day, 5 days a week for periods of 6-8 months to saturated atmospheres (300 Chronic ppm), exhibited little effect. Narcotic effects were produced in rats. This concentration of vapour is objectionable to human beings Propylene glycol is though, by some, to be a sensitising principal following the regular use of topical creams by eczema patients. A study of 866 persons using a formulation containing propylene glycol in a patch test indicated that propylene glycol caused primary irritation in 16% of exposed individuals probably caused by dehydration. Undiluted propylene glycol was tested on 1556 persons in a 24 hour patch test. 12.5% showed reactions which were largely toxic (70%) or allergic in nature (30%). Reaction responses reached their maximum on the second day or later. Reactions were seasonal in nature ranging from 17.8% in winter to 9.2% in other seasons. In a patch-test using 25 standard allergens conducted on 500 individuals, propylene glycol ranked fourth in sensitising response. 84 subjects were patch tested using 100% propylene glycol. as well as 2% and 5% in water. With undiluted material, 15% demonstrated a reaction, with 40% of the reactions being allergic in nature and 60% being irritant. In dilute solutions 5 of 248 subjects exhibited a reaction. Undiluted propylene glycol tested on the skin of man produced no irritation under open conditions but when applied under occlusive conditions, for 2 weeks, it produced severe erythema, oedema and vesicles, probably due to sweat retention and weak primary irritation. Predictive contact skin sensitisation tests indicate that propylene glycol is an intermediate grade sensitiser with an index of 1% of tested subjects Groups of cats fed 5 gm/kg/day of propylene glycol for 14 weeks showed a significant dose-related increase in red blood cell Heinz body formation without any marked signs of haemolytic anaemia. The no-effect-level for cats without formation of Heinz bodies is 100-500 ml/kg.

There is no evidence of anaemia or degenerative change. Groups of rats dosed orally with 0.5 or 10 mg/kg/day for 12 weeks had lowered food intake but no adverse effects on body weights. Erythrocytes were more fragile. Heinz bodies were not apparent.

| NI-4 A II - I-1 -                                  |  |
|--|--|
| Not Available                                      | Not Available  |
| TOXICITY   | IRRITATION   |
| Dermal (rabbit) LD50: 9500 mg/kg <sup>[2]</sup>    | Eye (human): 8 mg - mild   |
| Oral (Rat) LD50: 5135 mg/kg <sup>[2]</sup>         | Eye (rabbit): 500 mg/24hr - mild   |
|  | Skin (rabbit): 238 mg - mild   |
|  | Skin (rabbit): 500 mg (open)-mild  |
| TOXICITY   | IRRITATION   |
| Dermal (rabbit) LD50: 11890 mg/kg <sup>[2]</sup>   | Eye (rabbit): 100 mg - mild  |
| Inhalation (Rat) LC50: >44.9 mg/l4h <sup>[1]</sup> | Eye (rabbit): 500 mg/24h - mild  |
| Oral (Rat) LD50: 20000 mg/kg <sup>[2]</sup>        | Eye: no adverse effect observed (not irritating) <sup>[1]</sup>  |
|  | Skin(human):104 mg/3d Intermit Mod   |
|  | Skin(human):500 mg/7days mild  |
|  | Skin: no adverse effect observed (not irritating) $^{[1]}$   |
| TOXICITY   | IRRITATION   |
| dermal (rat) LD50: >2000 mg/kg <sup>[2]</sup>      | Not Available  |
| Inhalation (Rat) LC50: >792 ppm4h <sup>[1]</sup>   |  |
|  | Dermal (rabbit) LD50: 9500 mg/kg <sup>[2]</sup> Oral (Rat) LD50: 5135 mg/kg <sup>[2]</sup> TOXICITY  Dermal (rabbit) LD50: 11890 mg/kg <sup>[2]</sup> Inhalation (Rat) LC50: >44.9 mg/l4h <sup>[1]</sup> Oral (Rat) LD50: 20000 mg/kg <sup>[2]</sup> TOXICITY  dermal (rat) LD50: >2000 mg/kg <sup>[2]</sup> |

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|  | Oral (Rat) LD50: 3300 mg/kg <sup>[2]</sup>                      |   |
|--|---|---|
|  | TOXICITY  | IRRITATION  |
| alcohols C12-14 ethoxylated propoxylated | Dermal (rabbit) LD50: 2290 mg/kg <sup>[2]</sup>                 | Not Available   |
| proportium.                              | Oral (Rat) LD50: 3530 mg/kg <sup>[2]</sup>                      |   |
| Legend:                                  | 1 Value obtained from Europe ECHA Registered Substances - Acute | toxicity 2 Value obtained from manufacturer's SDS. Unless otherwise |

specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

# DIPROPYLENE GLYCOL MONOMETHYL ETHER

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Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

The acute oral toxicity of propylene glycol is very low, and large quantities are required to cause perceptible health damage in humans. Serious toxicity generally occurs only at plasma concentrations over 1 g/L, which requires extremely high intake over a relatively short period of time. It would be nearly impossible to reach toxic levels by consuming foods or supplements, which contain at most 1 g/kg of PG. Cases of propylene glycol poisoning are usually related to either inappropriate intravenous administration or accidental ingestion of large quantities by children. The potential for long-term oral toxicity is also low. Because of its low chronic oral toxicity, propylene glycol was classified by the U. S. Food and Drug Administration as "generally recognized as safe" (GRAS) for use as a direct food additive.

Prolonged contact with propylene glycol is essentially non-irritating to the skin. Undiluted propylene glycol is minimally irritating to the eye, and can produce slight transient conjunctivitis (the eye recovers after the exposure is removed). Exposure to mists may cause eye irritation, as well as upper respiratory tract irritation. Inhalation of the propylene glycol vapours appears to present no significant hazard in ordinary applications. However, limited human experience indicates that inhalation of propylene glycol mists could be irritating to some individuals It is therefore recommended that propylene glycol not be used in applications where inhalation exposure or human eye contact with the spray mists of these materials is likely, such as fogs for theatrical productions or antifreeze solutions for emergency eye wash stations.

Propylene glycol is metabolised in the human body into pyruvic acid (a normal part of the glucose-metabolism process, readily converted to energy), acetic acid (handled by ethanol-metabolism), lactic acid (a normal acid generally abundant during digestion), and propional dehyde (a potentially hazardous substance).

Propylene glycol shows no evidence of being a carcinogen or of being genotoxic.

Research has suggested that individuals who cannot tolerate propylene glycol probably experience a special form of irritation, but that they only rarely develop allergic contact dermatitis. Other investigators believe that the incidence of allergic contact dermatitis to propylene glycol may be greater than 2% in patients with eczema.

One study strongly suggests a connection between airborne concentrations of propylene glycol in houses and development of asthma and allergic reactions, such as rhinitis or hives in children

#### PROPYLENE GLYCOL

Another study suggested that the concentrations of PGEs (counted as the sum of propylene glycol and glycol ethers) in indoor air, particularly bedroom air, is linked to increased risk of developing numerous respiratory and immune disorders in children, including asthma, hay fever, eczema, and allergies, with increased risk ranging from 50% to 180%. This concentration has been linked to use of water-based paints and water-based system cleansers.

Patients with vulvodynia and interstitial cystitis may be especially sensitive to propylene glycol. Women suffering with yeast infections may also notice that some over the counter creams can cause intense burning. Post menopausal women who require the use of an eostrogen cream may notice that brand name creams made with propylene glycol often create extreme, uncomfortable burning along the vulva and perianal area. Additionally, some electronic cigarette users who inhale propylene glycol vapor may experience dryness of the throat or shortness of breath . As an alternative, some suppliers will put Vegetable Glycerin in the "e-liquid" for those who are allergic (or have bad reactions) to propylene glycol.

Adverse responses to intravenous administration of drugs which use PG as an excipient have been seen in a number of people, particularly with large dosages thereof. Responses may include "hypotension, bradycardia... QRS and T abnormalities on the ECG, arrhythmia, cardiac arrest, serum hyperosmolality, lactic acidosis, and haemolysis". A high percentage (12% to 42%) of directly-injected propylene glycol is eliminated/secreted in urine unaltered depending on dosage, with the remainder appearing in its glucuronide-form. The speed of renal filtration decreases as dosage increases, which may be due to propylene glycol's mild anesthetic / CNS-depressant -properties as an alcohol. In one case, intravenous administration of propylene glycol-suspended nitroglycerin to an elderly man may have induced coma and acidosis

Propylene glycol is an approved food additive for dog food under the category of animal feed and is generally recognized as safe for dogs with an LD50 of 9 mL/kg. The LD50 is higher for most laboratory animals (20 mL/kg)

Similarly, propylene glycol is an approved food additive for human food as well. The exception is that it is prohibited for use in food for cats due to links to Heinz body anemia.

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

# DIPROPYLENE GLYCOL DIMETHYL ETHER

In vitro mutagenicity studies were negative; animal mutagencity studies were negative \* Dow MSDS

#### ALCOHOLS C12-14 ETHOXYLATED PROPOXYLATED

\* [Henkel CCINFO 1450373] No significant acute toxicological data identified in literature search.

Polyethers, for example, ethoxylated surfactants and polyethylene glycols, are highly susceptible towards air oxidation as the ether oxygens will stabilize intermediary radicals involved. Investigations of a chemically well-defined alcohol (pentaethylene glycol mono-n-dodecyl ether) ethoxylate, showed that polyethers form complex mixtures of oxidation products when exposed to air.

Sensitization studies in guinea pigs revealed that the pure nonoxidized surfactant itself is nonsensitizing but that many of the investigated oxidation products are sensitizers. Two hydroperoxides were identified in the oxidation mixture, but only one (16-hydroperoxy-3,6,9,12,15-pentaoxaheptacosan-1-ol) was stable enough to be isolated. It was found to be a strong sensitizer in LLNA (local lymph node assay for detection of sensitization capacity). The formation of other hydroperoxides was indicated by the detection of their corresponding aldehydes in the oxidation mixture.

On the basis of the lower irritancy, nonionic surfactants are often preferred to ionic surfactants in topical products. However,

their susceptibility towards autoxidation also increases the irritation. Because of their irritating effect, it is difficult

to diagnose ACD to these compounds by patch testing.

Allergic Contact Dermatitis—Formation, Structural Requirements, and Reactivity of Skin Sensitizers.

Ann-Therese Karlberg et al; Chem. Res. Toxicol.2008,21,53-69

Polyethylene glycols (PEGs) have a wide variety of PEG-derived mixtures due to their readily linkable terminal primary hydroxyl groups in combination with many possible compounds and complexes such as ethers, fatty acids, castor oils, amines, propylene glycols, among other derivatives. PEGs and their derivatives are broadly utilized in cosmetic products as surfactants, emulsifiers, cleansing agents, humectants, and skin conditioners.

PEGs and PEG derivatives were generally regulated as safe for use in cosmetics, with the conditions that impurities and by-products, such as ethylene oxides and 1,4-dioxane, which are known carcinogenic materials, should be removed before they are mixed in cosmetic formulations.

Most PEGs are commonly available commercially as mixtures of different oligomer sizes in broadly- or narrowly-defined molecular weight (MW) ranges. For instance, PEG-10,000 typically designates a mixture of PEG molecules (n = 195 to 265) having an average MW of 10,000.

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PEG is also known as polyethylene oxide (PEO) or polyoxyethylene (POE), with the three names being chemical synonyms. However, PEGs mainly refer to oligomers and polymers with molecular masses below 20,000 g/mol, while PEOs are polymers with molecular masses above 20,000 g/mol, and POEs are polymers of any molecular mass. Relatively small molecular weight PEGs are produced by the chemical reaction between ethylene oxide and water or ethylene glycol (or other ethylene glycol oligomers), as catalyzed by acidic or basic catalysts. To produce PEO or high-molecular weight PEGs, synthesis is performed by suspension polymerization. It is necessary to hold the growing polymer chain in solution during the course of the poly-condensation process. The reaction is catalyzed by magnesium-, aluminum-, or calcium-organoelement compounds. To prevent coagulation of polymer chains in the solution, chelating additives such as dimethylglyoxime

Safety Evaluation of Polyethyene Glycol (PEG) Compounds for Cosmetic Use: Toxicol Res 2015; 31:105-136 The Korean Society of Toxicology

http://doi.org/10.5487/TR.2015.31.2.105

Human beings have regular contact with alcohol ethoxylates through a variety of industrial and consumer products such as soaps, detergents, and other cleaning products . Exposure to these chemicals can occur through ingestion, inhalation, or contact with the skin or eyes. Studies of acute toxicity show that volumes well above a reasonable intake level would have to occur to produce any toxic response. Moreover, no fatal case of poisoning with alcohol ethoxylates has ever been reported. Multiple studies investigating the acute toxicity of alcohol ethoxylates have shown that the use of these compounds is of low concern in terms of oral and dermal toxicity.

Clinical animal studies indicate these chemicals may produce gastrointestinal irritation such as ulcerations of the stomach, pilo-erection, diarrhea, and lethargy. Similarly, slight to severe irritation of the skin or eye was generated when undiluted alcohol ethoxylates were applied to the skin and eyes of rabbits and rats. The chemical shows no indication of being a genotoxin, carcinogen, or mutagen (HERA 2007). No information was available on levels at which these effects might occur, though toxicity is thought to be substantially lower than that of nonylphenol ethoxylates.

Polyethers, for example, ethoxylated surfactants and polyethylene glycols, are highly susceptible towards air oxidation as the ether oxygens will stabilize intermediary radicals involved. Investigations of a chemically well-defined alcohol (pentaethylene glycol mono-n-dodecyl ether) ethoxylate, showed that polyethers form complex mixtures of oxidation products when exposed to air.

Sensitization studies in guinea pigs revealed that the pure nonoxidized surfactant itself is nonsensitizing but that many of the investigated oxidation products are sensitizers. Two hydroperoxides were identified in the oxidation mixture, but only one (16-hydroperoxy-3,6,9,12,15pentaoxaheptacosan-1-ol) was stable enough to be isolated. It was found to be a strong sensitizer in LLNA (local lymph node assay for detection of sensitization capacity). The formation of other hydroperoxides was indicated by the detection of their corresponding aldehydes in the oxidation mixture

On the basis of the lower irritancy, nonionic surfactants are often preferred to ionic surfactants in topical products. However, their susceptibility towards autoxidation also increases the irritation. Because of their irritating effect, it is difficult to diagnose allergic contact dermatitis (ACD) to these compounds by patch testing

Overall, alcohol alkoxylates (AAs) are not expected to be systemically toxic, although some short chain ethylene glycol ethers, e.g. methyl and ethyl homologues are of concern for a range of adverse health effects. They include skin and eye irritation, liver and kidney damage, bone marrow and central nervous system (CNS) depression, testicular atrophy, developmental toxicity, and immunotoxicity. For higher propyl and butyl homologues, the toxicity involves haemolysis (anaemia) with secondary effects relating to haemosiderin accumulation in the spleen, liver and kidney, and compensatory haematopoiesis in the bone marrow. Systemic toxicity was shown to decrease with increasing alkyl chain lengths and/or alkoxylation degrees (ECETOC, 2005; US EPA, 2010). The chemicals ethylene glycol hexyl ether (with a longer alkyl chain length, CAS No. 112-25-4) and diethylene glycol butyl ether (with a higher ethoxylation degree, CAS No. 112-34-5) have no evidence of systemic effects including haemolysis.

Commercially available AAs are mixtures of homologues of varying carbon chain lengths and it is possible that some of the chemicals with an average alkyl chain length C >=6 may also contain shorter alkyl chains C <6. It is not practical to quantify the proportion of shorter C <6 chain lengths present in such chemicals, or these shorter chain lengths may not be present at all. The available data suggest a lack of systemic toxicity for the AE chemicals with potential short alkyl chain presence (NICNASa); therefore, the toxicity of the chemicals in

this assessment is unlikely to be significantly affected by the presence of shorter chain alkyl groups.

Alcohol ethoxylates are according to CESIO (2000) classified as Irritant or Harmful depending on the number of EO-units:

EO < 5 gives Irritant (Xi) with R38 (Irritating to skin) and R41 (Risk of serious damage to eyes)

EO > 5-15 gives Harmful (Xn) with R22 (Harmful if swallowed) - R38/41

EO > 15-20 gives Harmful (Xn) with R22-41 >20 EO is not classified (CESIO 2000)

Oxo-AE, C13 EO10 and C13 EO15, are Irritating (Xi) with R36/38 (Irritating to eyes and skin)

AE are not included in Annex 1 of the list of dangerous substances of the Council Directive 67/548/EEC

In general, alcohol ethoxylates (AE) are readily absorbed through the skin of guinea pigs and rats and through the gastrointestinal mucosa of rats. AE are quickly eliminated from the body through the urine, faeces, and expired air (CO2). Orally dosed AE was absorbed rapidly and extensively in rats, and more than 75% of the dose was absorbed. When applied to the skin of humans, the doses were absorbed slowly and incompletely (50% absorbed in 72 hours). Half of the absorbed surfactant was excreted promptly in the urine and smaller amounts of AE appeared in the faeces and expired air (CO2)). The metabolism of C12 AE yields PEG, carboxylic acids, and CO2 as metabolites. The LD50 values after oral administration to rats range from about 1-15 g/kg body weight indicating a low to moderate acute toxicity

The ability of nonionic surfactants to cause a swelling of the stratum corneum of guinea pig skin has been studied. The swelling mechanism of the skin involves a combination of ionic binding of the hydrophilic group as well as hydrophobic interactions of the alkyl chain with the substrate. One of the mechanisms of skin irritation caused by surfactants is considered to be denaturation of the proteins of skin. It has also been established that there is a connection between the potential of surfactants to denature protein in vitro and their effect on the skin. Nonionic surfactants do not carry any net charge and, therefore, they can only form hydrophobic bonds with proteins. For this reason, proteins are not deactivated by nonionic surfactants, and proteins with poor solubility are not solubilized by nonionic surfactants. A substantial amount of toxicological data and information in vivo and in vitro demonstrates that there is no evidence for alcohol ethoxylates (AEs) being genotoxic, mutagenic or carcinogenic. No adverse reproductive or developmental effects were observed. The majority of available toxicity studies revealed NOAELs in excess of 100 mg/kg bw/d but the lowest NOAEL for an individual AE was established to be 50 mg/kg bw/day. This value was subsequently considered as a conservative, representative value in the risk assessment of AE. The effects were restricted to changes in organ weights with no histopathological organ changes with the exception of liver hypertrophy (indicative of an adaptive response to metabolism rather than a toxic effect). It is noteworthy that there was practically no difference in the NOAEL in oral studies of 90-day or 2 years of duration in rats. A comparison of the aggregate consumer exposure and the systemic NOAEL (taking into account an oral absorption value of 75%) results in a Margin of Exposure of 5,800. Taking into account the conservatism in the exposure assessment and the assigned systemic NOAEL, this margin of exposure is considered more than adequate to account for the inherent uncertainty and variability of the hazard database and inter and intra-species extrapolations

AEs are not contact sensitisers. Neat AE are irritating to eyes and skin. The irritation potential of aqueous solutions of AEs depends on concentrations. Local dermal effects due to direct or indirect skin contact in certain use scenarios where the products are diluted are not of concern as AEs are not expected to be irritating to the skin at in-use concentrations. Potential irritation of the respiratory tract is not a concern given the very low levels of airborne AE generated as a consequence of spray cleaner aerosols or laundry powder detergent dust.

In summary, the human health risk assessment has demonstrated that the use of AE in household laundry and cleaning detergents is safe and does not cause concern with regard to consumer use.

For high boiling ethylene glycol ethers (typically triethylene- and tetraethylene glycol ethers):

Skin absorption: Available skin absorption data for triethylene glycol ether (TGBE), triethylene glycol methyl ether (TGME), and triethylene glycol ethylene ether (TGEE) suggest that the rate of absorption in skin of these three glycol ethers is 22 to 34 micrograms/cm2/hr, with the methyl ether having the highest permeation constant and the butyl ether having the lowest. The rates of absorption of TGBE, TGEE and TGME are at least 100-fold less than EGME, EGEE, and EGBE, their ethylene glycol monoalkyl ether counterparts, which have absorption rates that range from 214 to 2890 micrograms/ cm2/hr . Therefore, an increase in either the chain length of the alkyl substituent or the number of ethylene glycol moieties appears to lead to a decreased rate of percutaneous absorption. However, since the ratio of the change in values of the ethylene glycol to the diethylene glycol series is larger than that of the diethylene glycol to triethylene glycol series , the effect of the length of the chain and number of ethylene glycol moieties on absorption

diminishes with an increased number of ethylene glycol moieties. Therefore, although tetraethylene glycol methyl; ether (TetraME) and

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#### RESINAWAY (ResinAway 3764/1)

tetraethylene glycol butyl ether (TetraBE) are expected to be less permeable to skin than TGME and TGBE, the differences in permeation between these molecules may only be slight.

**Metabolism:** The main metabolic pathway for metabolism of ethylene glycol monoalkyl ethers (EGME, EGEE, and EGBE) is oxidation via alcohol and aldehyde dehydrogenases (ALD/ADH) that leads to the formation of an alkoxy acids. Alkoxy acids are the only toxicologically significant metabolites of glycol ethers that have been detected *in vivo*. The principal metabolite of TGME is believed to be 2-[2-(2-methoxyethoxy) acetic acid. Although ethylene glycol, a known kidney toxicant, has been identified as an impurity or a minor metabolite of glycol ethers in animal studies it does not appear to contribute to the toxicity of glycol ethers.

The metabolites of category members are not likely to be metabolized to any large extent to toxic molecules such as ethylene glycol or the mono alkoxy acids because metabolic breakdown of the ether linkages also has to occur

Acute toxicity: Category members generally display low acute toxicity by the oral, inhalation and dermal routes of exposure. Signs of toxicity in animals receiving lethal oral doses of TGBE included loss of righting reflex and flaccid muscle tone, coma, and heavy breathing. Animals administered lethal oral doses of TGEE exhibited lethargy, ataxia, blood in the urogenital area and piloerection before death. Irritation: The data indicate that the glycol ethers may cause mild to moderate skin irritation. TGEE and TGBE are highly irritating to the eyes. Other category members show low eye irritation.

Repeat dose toxicity: Results of these studies suggest that repeated exposure to moderate to high doses of the glycol ethers in this category is required to produce systemic toxicity

In a 21-day dermal study, TGME, TGEE, and TGBE were administered to rabbits at 1,000 mg/kg/day. Erythema and oedema were observed. In addition, testicular degeneration (scored as trace in severity) was observed in one rabbit given TGEE and one rabbit given TGME. Testicular effects included spermatid giant cells, focal tubular hypospermatogenesis, and increased cytoplasmic vacuolisation. Due to a high incidence of similar spontaneous changes

in normal New Zealand White rabbits , the testicular effects were considered not to be related to treatment . Thus, the NOAELs for TGME, TGEE and TGBE were established at 1000 mg/kg/day. Findings from this report were considered unremarkable.

A 2-week dermal study was conducted in rats administered TGME at doses of 1,000, 2,500, and 4,000 mg/kg/day . In this study, significantly-increased red blood cells at 4,000 mg/kg/day and significantly-increased urea concentrations in the urine at 2,500 mg/kg/day were observed. A few of the rats given 2,500 or 4,000 mg/kg/day had watery caecal contents and/or

haemolysed blood in the stomach These gross pathologic observations were not associated with any histologic abnormalities in these tissues or alterations in haematologic and clinical chemistry parameters. A few males and females treated with either 1,000 or 2,500 mg/kg/day had a few small scabs or crusts at the test site. These alterations were slight in degree and did not adversely affect the rats In a 13-week drinking water study, TGME was administered to rats at doses of 400, 1,200, and 4,000 mg/kg/day. Statistically-significant changes in relative liver weight were observed at 1,200 mg/kg/day and higher. Histopathological effects included hepatocellular cytoplasmic vacuolisation (minimal to mild in most animals) and hypertrophy (minimal to mild) in males at all doses and hepatocellular hypertrophy (minimal to mild) in high dose females. These effects were statistically significant at 4,000 mg/kg/day. Cholangiofibrosis was observed in 7/15 high-dose males; this effect was observed in a small number of bile ducts and was of mild severity. Significant, small decreases in total test session motor activity were observed in the high-dose animals, but no other neurological effects were observed. The changes in motor activity were secondary to systemic toxicity

**Mutagenicity:** Mutagenicity studies have been conducted for several category members. All in vitro and in vivo studies were negative at concentrations up to 5,000 micrograms/plate and 5,000 mg/kg, respectively, indicating that the category members are not genotoxic at the concentrations used in these studies. The uniformly negative outcomes of various mutagenicity studies performed on category members lessen the concern for carcinogenicity.

Reproductive toxicity: Although mating studies with either the category members or surrogates have not been performed, several of the repeated dose toxicity tests with the surrogates have included examination of reproductive organs. A lower molecular weight glycol ether, ethylene glycol methyl ether (EGME), has been shown to be a testicular toxicant. In addition, results of repeated dose toxicity tests with TGME clearly show testicular toxicity at an oral dose of 4,000 mg/kg/day four times greater that the limit dose of 1,000 mg/kg/day rounded for repeat dose studies. It should be noted that TGME is 350 times less potent for testicular effects than EGME. TGBE is not associated with testicular toxicity, TetraME is not likely to be metabolised by any large extent to 2-MAA (the toxic metabolite of EGME), and a mixture containing predominantly methylated glycol ethers in the C5-C11 range does not produce testicular toxicity (even when administered intravenously at 1,000 mg/kg/day).

**Developmental toxicity**: The bulk of the evidence shows that effects on the foetus are not noted in treatments with . 1,000 mg/kg/day during gestation. At 1,250 to 1,650 mg/kg/day TGME (in the rat) and 1,500 mg/kg/day (in the rabbit), the developmental effects observed included skeletal variants and decreased body weight gain.

DIPROPYLENE GLYCOL MONOMETHYL ETHER & DIPROPYLENE GLYCOL DIMETHYL ETHER for propylene glycol ethers (PGEs):

Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM).

Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids.

Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects).

This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product.

Because the alpha isomer cannot form an alkoxypropionic acid, this is the most likely reason for the lack of toxicity shown by the PGEs as distinct from the lower molecular weight ethylene glycol ethers. More importantly, however, very extensive empirical test data show that this class of commercial-grade glycol ether presents a low toxicity hazard. PGEs, whether mono, di- or tripropylene glycol-based (and no matter what the alcohol group), show a very similar pattern of low to non-detectable toxicity of any type at doses or exposure levels greatly exceeding those showing pronounced effects from the ethylene series. One of the primary metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolised in the body.

As a class, the propylene glycol ethers are rapidly absorbed and distributed throughout the body when introduced by inhalation or oral exposure. Dermal absorption is somewhat slower but subsequent distribution is rapid. Most excretion for PGEs is via the urine and expired air. A small portion is excreted in the faeces.

As a group PGEs exhibits low acute toxicity by the oral, dermal, and inhalation routes. Rat oral LD50s range from >3,000 mg/kg (PnB) to >5,000 mg/kg (DPMA). Dermal LD50s are all > 2,000 mg/kg (PnB, & DPnB; where no deaths occurred), and ranging up to >15,000 mg/kg (TPM). Inhalation LC50 values were higher than 5,000 mg/m3 for DPMA (4-hour exposure), and TPM (1-hour exposure). For DPnB the 4-hour LC50 is >2,040 mg/m3. For PnB, the 4-hour LC50 was >651 ppm (>3,412 mg/m3), representing the highest practically attainable vapor level. No deaths occurred at these concentrations. PnB and TPM are moderately irritating to eyes while the remaining category members are only slightly irritating to nonirritating. PnB is moderately irritating to skin while the remaining category members are slightly to non-irritating None are skin sensitisers.

In repeated dose studies ranging in duration from 2 to 13 weeks, few adverse effects were found even at high exposure levels and effects that did occur were mild in nature. By the oral route of administration, NOAELs of 350 mg/kg-d (PnB – 13 wk) and 450 mg/kg-d (DPnB – 13 wk) were observed for liver and kidney weight increases (without accompanying histopathology). LOAELs for these two chemicals were 1000 mg/kg-d (highest dose tested).

Dermal repeated-dose toxicity tests have been performed for many PGEs. For PnB, no effects were seen in a 13-wk study at doses as high as 1,000 mg/kg-d. A dose of 273 mg/kg-d constituted a LOAEL (increased organ weights without histopathology) in a 13-week dermal study for DPnB. For TPM, increased kidney weights (no histopathology) and transiently decreased body weights were found at a dose of 2,895 mg/kg-d in a 90-day study in rabbits. By inhalation, no effects were observed in 2-week studies in rats at the highest tested concentrations of 3244 mg/m3 (600 ppm) for PnB and 2,010 mg/m3 (260 ppm) for DPnB. TPM caused increased liver weights without histopathology by inhalation in a 2-week study at a LOAEL of 360 mg/m3 (43 ppm). In this study, the highest tested TPM concentration, 1010 mg/m3 (120 ppm), also caused increased liver weights without accompanying histopathology. Although no repeated-dose studies are available for the oral route for TPM, or for any route for DPMA, it is anticipated that these chemicals would behave similarly to other category members.

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One and two-generation reproductive toxicity testing has been conducted in mice, rats, and rabbits via the oral or inhalation routes of exposure on PM and PMA. In an inhalation rat study using PM, the NOAEL for parental toxicity is 300 ppm (1106 mg/m3) with decreases in body and organ weights occurring at the LOAEL of 1000 ppm (3686 mg/m3). For offspring toxicity the NOAEL is 1000 ppm (3686 mg/m3), with decreased body weights occurring at 3000 ppm (11058 mg/m3). For PMA, the NOAEL for parental and offspring toxicity is 1000 mg/kg/d. in a two generation gavage study in rats. No adverse effects were found on reproductive organs, fertility rates, or other indices commonly monitored in such studies. In addition, there is no evidence from histopathological data from repeated-dose studies for the category members that would indicate that these chemicals would pose a reproductive hazard to human health. In developmental toxicity studies many PGEs have been tested by various routes of exposure and in various species at significant exposure levels and show no frank developmental effects. Due to the rapid hydrolysis of DPMA to DPM, DPMA would not be expected to show teratogenic effects. At high doses where maternal toxicity occurs (e.g., significant body weight loss), an increased incidence of some anomalies such as delayed skeletal ossification or increased 13th ribs, have been reported. Commercially available PGEs showed no teratogenicity.

The weight of the evidence indicates that propylene glycol ethers are not likely to be genotoxic. *In vitro*, negative results have been seen in a number of assays for PnB, DPnB, DPMA and TPM. Positive results were only seen in 3 out of 5 chromosome aberration assays in mammalian cells with DPnB. However, negative results were seen in a mouse micronucleus assay with DPnB and PM. Thus, there is no evidence to suggest these PGEs would be genotoxic *in vivo*. In a 2-year bioassay on PM, there were no statistically significant increases in tumors in rats and mice.

The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.

| Acute Toxicity                       | ×        | Carcinogenicity          | ×        |
|--------------------------------------|----------|--------------------------|----------|
| Skin Irritation/Corrosion            | ✓        | Reproductivity           | ×        |
| Serious Eye<br>Damage/Irritation     | <b>~</b> | STOT - Single Exposure   | <b>~</b> |
| Respiratory or Skin<br>sensitisation | ×        | STOT - Repeated Exposure | ×        |
| Mutagenicity                         | ×        | Aspiration Hazard        | ×        |

Legend:

X - Data either not available or does not fill the criteria for classification

🛹 – Data available to make classification

#### **SECTION 12 Ecological information**

#### Toxicity

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| RESINAWAY (ResinAway<br>3764/1)          | Endpoint         | Test Duration (hr) | Species                       | Value                                  | Source          |
|--|------------------|--------------------|-------------------------------|--|-----------------|
|  | Not<br>Available | Not Available      | Not Available                 | Not<br>Available                       | Not<br>Availabl |
|  | Endpoint         | Test Duration (hr) | Species                       | Value                                  | Sourc           |
|  | EC50             | 72h                | Algae or other aquatic plants | >969mg/l                               | 2               |
| dipropylene glycol                       | EC50             | 96h                | Algae or other aquatic plants | >969mg/l                               | 2               |
| monomethyl ether                         | LC50             | 96h                | Fish                          | >1000mg/l                              | 2               |
|  | NOEC(ECx)        | 528h               | Crustacea                     | >=0.5mg/l                              | 2               |
|  | EC50             | 48h                | Crustacea                     | 1930mg/l                               | 2               |
|  | Endpoint         | Test Duration (hr) | Species                       | Value                                  | Source          |
|  | NOEC(ECx)        | 336h               | Algae or other aquatic plants | <5300mg/l                              | 1               |
|  | EC50             | 96h                | Algae or other aquatic plants | 19000mg/l                              | 2               |
| propylene glycol                         | EC50             | 72h                | Algae or other aquatic plants | 19300mg/l                              | 2               |
|  | EC50             | 48h                | Crustacea                     | >114.4mg/L                             | 4               |
|  | LC50             | 96h                | Fish                          | 710mg/L                                | 4               |
|  | Endpoint         | Test Duration (hr) | Species                       | Value                                  | Source          |
| propylene glycol dimethyl                | LC50             | 96h                | Fish                          | 106-<br>111mg/l                        | 2               |
| ether                                    | EC50             | 72h                | Algae or other aquatic plants | Algae or other aquatic plants 1746mg/l |                 |
|  | NOEC(ECx)        | 504h               | Crustacea                     | 10mg/l                                 | 2               |
|  | Endpoint         | Test Duration (hr) | Species                       | Value                                  | Source          |
| alcohols C12-14 ethoxylated propoxylated | Not<br>Available | Not Available      | Not Available                 | Not<br>Available                       | Not<br>Availab  |

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

(Japan) - Bioconcentration Data 8. Vendor Data

## DO NOT discharge into sewer or waterways

#### Persistence and degradability

| Ingredient                          | Persistence: Water/Soil | Persistence: Air |
|-------------------------------------|-------------------------|------------------|
| dipropylene glycol monomethyl ether | HIGH                    | HIGH             |
| propylene glycol                    | LOW                     | LOW              |

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| Ingredient                        | Persistence: Water/Soil | Persistence: Air |
|-----------------------------------|-------------------------|------------------|
| dipropylene glycol dimethyl ether | HIGH                    | HIGH             |

#### Bioaccumulative potential

| Ingredient                          | Bioaccumulation       |
|-------------------------------------|-----------------------|
| dipropylene glycol monomethyl ether | LOW (BCF = 100)       |
| propylene glycol                    | LOW (BCF = 1)         |
| dipropylene glycol dimethyl ether   | LOW (LogKOW = 0.3534) |

#### Mobility in soil

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| Ingredient                          | Mobility           |
|-------------------------------------|--------------------|
| dipropylene glycol monomethyl ether | LOW (Log KOC = 10) |
| propylene glycol                    | HIGH (Log KOC = 1) |
| dipropylene glycol dimethyl ether   | LOW (Log KOC = 10) |

#### **SECTION 13 Disposal considerations**

#### Waste treatment methods

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority. Product / Packaging disposal
  - ▶ Recycle wherever possible or consult manufacturer for recycling options.
  - Consult State Land Waste Authority for disposal.
  - Bury or incinerate residue at an approved site.
  - Recycle containers if possible, or dispose of in an authorised landfill.

#### **SECTION 14 Transport information**

#### **Labels Required**

| COMBUSTIBLE LIQUID | COMBUSTIBLE LIQUID, regulated for storage purposes only |
|--------------------|---|
| Marine Pollutant   | NO  |
| HAZCHEM            | Not Applicable  |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

14.7.1. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

#### 14.7.2. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name                             | Group         |
|--|---------------|
| dipropylene glycol monomethyl ether      | Not Available |
| propylene glycol                         | Not Available |
| dipropylene glycol dimethyl ether        | Not Available |
| alcohols C12-14 ethoxylated propoxylated | Not Available |

#### 14.7.3. Transport in bulk in accordance with the IGC Code

| Product name                             | Ship Type     |
|--|---------------|
| dipropylene glycol monomethyl ether      | Not Available |
| propylene glycol                         | Not Available |
| dipropylene glycol dimethyl ether        | Not Available |
| alcohols C12-14 ethoxylated propoxylated | Not Available |

#### **SECTION 15 Regulatory information**

Safety, health and environmental regulations / legislation specific for the substance or mixture

dipropylene glycol monomethyl ether is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

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#### propylene glycol is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

#### dipropylene glycol dimethyl ether is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

#### alcohols C12-14 ethoxylated propoxylated is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

Australian Inventory of Industrial Chemicals (AIIC)

#### **Additional Regulatory Information**

Not Applicable

#### **National Inventory Status**

| National Inventory                                  | Status   |  |
|---|--|--|
| National Inventory                                  | Status   |  |
| Australia - AIIC / Australia Non-<br>Industrial Use | Yes  |  |
| Canada - DSL  | Yes  |  |
| Canada - NDSL                                       | No (dipropylene glycol monomethyl ether; propylene glycol; dipropylene glycol dimethyl ether; alcohols C12-14 ethoxylated propoxylated)  |  |
| China - IECSC                                       | Yes  |  |
| Europe - EINEC / ELINCS /<br>NLP                    | No (alcohols C12-14 ethoxylated propoxylated)  |  |
| Japan - ENCS  | Yes  |  |
| Korea - KECI  | Yes  |  |
| New Zealand - NZIoC                                 | Yes  |  |
| Philippines - PICCS                                 | Yes  |  |
| USA - TSCA  | Yes  |  |
| Taiwan - TCSI                                       | Yes  |  |
| Mexico - INSQ                                       | No (dipropylene glycol dimethyl ether; alcohols C12-14 ethoxylated propoxylated)   |  |
| Vietnam - NCI                                       | Yes  |  |
| Russia - FBEPH                                      | Yes  |  |
| Legend:   | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |  |

#### **SECTION 16 Other information**

| Revision Date | 27/10/2023 |
|---------------|------------|
| Initial Date  | 24/01/2020 |

#### **SDS Version Summary**

| Version | Date of Update | Sections Updated                                  |
|---------|----------------|---|
| 5.1     | 23/12/2022     | Classification review due to GHS Revision change. |
| 6.1     | 27/10/2023     | UN Number update                                  |

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

#### **Definitions and abbreviations**

- ▶ PC TWA: Permissible Concentration-Time Weighted Average
- ▶ PC STEL: Permissible Concentration-Short Term Exposure Limit
- ▶ IARC: International Agency for Research on Cancer
- ACGIH: American Conference of Governmental Industrial Hygienists
- ▶ STEL: Short Term Exposure Limit
- ► TEEL: Temporary Emergency Exposure Limit。
- ▶ IDLH: Immediately Dangerous to Life or Health Concentrations
- ES: Exposure Standard
- OSF: Odour Safety Factor
- ▶ NOAEL: No Observed Adverse Effect Level
- LOAEL: Lowest Observed Adverse Effect Level
- TLV: Threshold Limit Value
- LOD: Limit Of Detection
- OTV: Odour Threshold Value
- ▶ BCF: BioConcentration Factors
- BEI: Biological Exposure Index
- ▶ DNEL: Derived No-Effect Level
- ▶ PNEC: Predicted no-effect concentration
- ▶ AIIC: Australian Inventory of Industrial Chemicals
- ▶ DSL: Domestic Substances List
- NDSL: Non-Domestic Substances List
- ▶ IECSC: Inventory of Existing Chemical Substance in China
- ▶ EINECS: European INventory of Existing Commercial chemical Substances
- ▶ ELINCS: European List of Notified Chemical Substances
- NLP: No-Longer Polymers

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- ► ENCS: Existing and New Chemical Substances Inventory ► KECI: Korea Existing Chemicals Inventory
- ▶ NZIoC: New Zealand Inventory of Chemicals
- ▶ PICCS: Philippine Inventory of Chemicals and Chemical Substances
- ► TSCA: Toxic Substances Control Act
- TCSI: Taiwan Chemical Substance Inventory
   INSQ: Inventario Nacional de Sustancias Químicas
- NCI: National Chemical Inventory
- ▶ FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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