Monocure3D[®]

RESINAWAY - EZYWIPES (3DRA-3996) (ResinAway 3764/1) **MONOCURE 3D PTY LTD**

Chemwatch: 5388-21 Version No: 5.1

Chemwatch Hazard Alert Code: 2 Issue Date: 23/12/2022

Print Date: 08/03/2023

L.GHS.AUS.EN

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	RESINAWAY - EZYWIPES (3DRA-3996) (ResinAway 3764/1)	
Chemical Name	Not Applicable	
Synonyms	Not Available	
Chemical formula	Not Applicable	
Other means of identification	Not Available	

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	3D SLA/DLP model post print cleaning solution.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	MONOCURE 3D PTY LTD	
Address	Unit 16 / 364 Park Rd Regents Park NSW 2143 Australia	
Telephone	+61 2 9738 5340	
Fax	Not Available	
Website	www.monocure3d.com.au	
Email	support@monocure3d.com.au	

Emergency telephone number

0, 1		
Association / Organisation	CHEMWATCH EMERGENCY RESPONSE (24/7)	
Emergency telephone numbers	+61 1800 951 288	
Other emergency telephone numbers	+61 3 9573 3188	

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

COMBUSTIBLE LIQUID, regulated for storage purposes only		
Poisons Schedule	Not Applicable	
Classification ^[1]	Flammable Liquids Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Hazardous to the Aquatic Environment Long-Term Hazard Category 3	
Legend:	1. Classified by Chernwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI	

Label elements





Signal word

Warning

Hazard statement(s)

H227 Combustible liquid. H315 Causes skin irritation.

H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.	
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.	
P337+P313	If eye irritation persists: Get medical advice/attention.	
P302+P352	IF ON SKIN: Wash with plenty of water.	
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	
P332+P313	If skin irritation occurs: Get medical advice/attention.	
P362+P364	Take off contaminated clothing and wash it before reuse.	

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

P501

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
34590-94-8	>60	dipropylene glycol monomethyl ether
57-55-6	<10	propylene glycol
111109-77-4	<3	dipropylene glycol dimethyl ether
68439-51-0	<3	alcohols C12-14 ethoxylated propoxylated
Not Available	balance	Ingredients determined not to be hazardous
Legend:	1. Classified by Chemwatch; 2. C Classification drawn from C&L * I	lassification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. EU IOELVs available

SECTION 4 First aid measures

Description of first aid measur	es
Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully.

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RESINAWAY - EZYWIPES (3DRA-3996) (ResinAway 3764/1)

- Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious
- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- To treat poisoning by the higher aliphatic alcohols (up to C7):
 - Gastric lavage with copious amounts of water
 - It may be beneficial to instill 60 ml of mineral oil into the stomach.
- Oxygen and artificial respiration as needed.
- Electrolyte balance: it may be useful to start 500 ml. M/6 sodium bicarbonate intravenously but maintain a cautious and conservative attitude toward electrolyte replacement unless shock or severe acidosis threatens.
- To protect the liver, maintain carbohydrate intake by intravenous infusions of glucose.
- + Haemodialysis if coma is deep and persistent. [GOSSELIN, SMITH HODGE: Clinical Toxicology of Commercial Products, Ed 5)

BASIC TREATMENT

- Establish a patent airway with suction where necessary.
- Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 l/min.
- Monitor and treat, where necessary, for shock.
- Monitor and treat, where necessary, for pulmonary oedema.
- Anticipate and treat, where necessary, for seizures.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.
- Give activated charcoal.

ADVANCED TREATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has occurred.
- Positive-pressure ventilation using a bag-valve mask might be of use
- Monitor and treat, where necessary, for arrhythmias.
- Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- If the patient is hypoglycaemic (decreased or loss of consciousness, tachycardia, pallor, dilated pupils, diaphoresis and/or dextrose strip or glucometer readings below 50 mg),
- give 50% dextrose.
- Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create complications.
- Drug therapy should be considered for pulmonary oedema.
- Treat seizures with diazepam.
- Proparacaine hydrochloride should be used to assist eye irrigation.

EMERGENCY DEPARTMENT

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- Laboratory analysis of complete blood count, serum electrolytes, BUN, creatinine, glucose, urinalysis, baseline for serum aminotransferases (ALT and AST), calcium, phosphorus and magnesium, may assist in establishing a treatment regime. Other useful analyses include anion and osmolar gaps, arterial blood gases (ABGs), chest radiographs and electrocardiograph.
- Positive end-expiratory pressure (PEEP)-assisted ventilation may be required for acute parenchymal injury or adult respiratory distress syndrome.
- Acidosis may respond to hyperventilation and bicarbonate therapy.
- Haemodialysis might be considered in patients with severe intoxication.
- Consult a toxicologist as necessary. BRONSTEIN, A.C. and CURRANCE, P.L. EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

For C8 alcohols and above.

Symptomatic and supportive therapy is advised in managing patients.

SECTION 5 Firefighting measures

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- BCF (where regulations permit)
- Carbon dioxide.

Α

Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear full body protective clothing with breathing apparatus. Prevent, by any means available, spillage from entering drains or water course. Use water delivered as a fine spray to control fire and cool adjacent area. Avoid spraying water onto liquid pools. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Combustible. Slight fire hazard when exposed to heat or flame. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). May emit acrid smoke. Mists containing combustible materials may be explosive. Combustion products include: carbon dioxide (CO2) nitrogen oxides (NOx)

	other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes.
HAZCHEM	Not Applicable

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	 Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. No smoking, naked lights or ignition sources. Increase ventilation. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite. Collect recoverable product into labelled containers for recycling. Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal. Wash area and prevent runoff into drains. If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Safe handling	 DO NOT allow clothing wet with material to stay in contact with skin The tendency of many ethers to form explosive peroxides is well documented. Ethers lacking non-methyl hydrogen atoms adjacent to the ether link are thought to be relatively safe DO NOT concentrate by evaporation, or evaporate extracts to dryness, as residues may contain explosive peroxides with DETONATION potential. Any static discharge is also a source of hazard. Before any distillation process remove trace peroxides by shaking with excess 5% aqueous ferrous sulfate solution or by percolation through a column of activated alumina. Distillation results in uninhibited ether distillate with considerably increased hazard because of risk of peroxide formation on storage. Add inhibitor to any distillate as required. When solvents have been freed from peroxides by percolation through columns of activated alumina, the absorbed peroxides must promptly be desorbed by treatment with polar solvents such as methanol or water, which should then be disposed of safely. Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. DO NOT enter confined spaces until atmosphere has been checked. Avoid somking, naked lights or ignition sources. Avoid contact with incompatible materials. When handling, DO NOT eat, drink or smoke. Keep containers securely sealed when not in use. Avoid contact solut by soap and water after handling. Work clothes should be laundered sparately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS.
	 Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. Store in original containers.
Other information	 Store in original containers. Keep containers securely sealed. No smoking, naked lights or ignition sources. Store in a cool, dry, well-ventilated area. Store away from incompatible materials and foodstuff containers. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

	Metal car
Suitable container	Packagin

- Metal can or drumPackaging as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

Storage incompatibility Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	dipropylene glycol monomethyl ether	(2-Methoxymethylethoxy) propanol	50 ppm / 308 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	propylene glycol	Propane-1,2-diol total: (vapour & particulates)	150 ppm / 474 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	propylene glycol	Propane-1,2-diol: particulates only	10 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2		TEEL-3
dipropylene glycol monomethyl ether	150 ppm	1700* ppm		9900** ppm
propylene glycol	30 mg/m3	1,300 mg/m3		7,900 mg/m3
Ingredient	Original IDLH		Revised IDLH	
dipropylene glycol monomethyl ether	600 ppm		Not Available	
propylene glycol	Not Available		Not Available	
dipropylene glycol dimethyl ether	Not Available		Not Available	
alcohols C12-14 ethoxylated propoxylated	Not Available		Not Available	
Occupational Exposure Banding				

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
dipropylene glycol dimethyl ether	E	≤ 0.1 ppm	
alcohols C12-14 ethoxylated propoxylated	E	≤ 0.1 ppm	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.		

MATERIAL DATA

Exposure controls

	Engineering controls are used to remove a hazard or place a be highly effective in protecting workers and will typically be in The basic types of engineering controls are: Process controls which involve changing the way a job activit Enclosure and/or isolation of emission source which keeps a "adds" and "removes" air in the work environment. Ventilation ventilation system must match the particular process and che Employers may need to use multiple types of controls to prev Local exhaust ventilation usually required. If risk of overexpo protection. Supplied-air type respirator may be required in sp An approved self contained breathing apparatus (SCBA) may Provide adequate ventilation in warehouse or closed storage	ndependent of worker interactions to provide this high level by or process is done to reduce the risk. selected hazard "physically" away from the worker and ven n can remove or dilute an air contaminant if designed prope emical or contaminant in use. vent employee overexposure. sure exists, wear approved respirator. Correct fit is essentia ecial circumstances. Correct fit is essential to ensure adequ / be required in some situations. area. Air contaminants generated in the workplace possess	of protection. tilation that strategical rly. The design of a l to obtain adequate late protection. s varying "escape"
	velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the conta Type of Contaminant:		
Appropriate engineering	solvent, vapours, degreasing etc., evaporating from tank (in still air).		
controls	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)		
	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)		
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).		2.5-10 m/s (500-2000 f/min.)
	Within each range the appropriate value depends on:		
	Lower end of the range	Upper end of the range	
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents	
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity	
	3: Intermittent, low production.	3: High production, heavy use	
	4: Large hood or large air mass in motion	4: Small hood-local control only	
	Simple theory shows that air velocity falls rapidly with distance	e away from the opening of a simple extraction pipe. Veloci	ty generally decrease

	accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical consideration producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
Individual protection measures, such as personal protective equipment	
Eye and face protection	 Safety glasses with side shields. Chemical goggles. Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	 Wear safety footwear or safety gumboots, e.g. Rubber NOTE: The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. Contaminated leather terms, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dired thoroughly, Application of a non-perturned motisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: requency and durability of glove type is dependent on usage. Important factors in the selection of sloves include:
	Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Body protection	See Other protection below
Other protection	 Overalls. P.V.C apron. Barrier cream. Skin cleansing cream. Eye wash unit.

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the $\ensuremath{\textit{computer-states}}$ generated selection: RESINAWAY - EZYWIPES (3DRA-3996) (ResinAway 3764/1)

Material	CPI
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	С

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum	Half-Face	Full-Face	Powered Air
Protection Factor	Respirator	Respirator	Respirator
up to 5 x ES	AK-AUS / Class 1 P2	-	AK-PAPR-AUS / Class 1 P2

NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PE/EVAL/PE	С
PVA	С
PVC	С
VITON	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

up to 25 x ES	Air-line*	AK-2 P2	AK-PAPR-2 P2
up to 50 x ES	-	AK-3 P2	-
50+ x ES	-	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deqC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Appearance	Clear liquid with no odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	0.97
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	207
pH (as supplied)	7.1	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Applicable	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	*75 (dipropylene glycol monomethyl ether)	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Combustible.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of

Ingestion	 coordination and vertigo. Inhalation of vapours or aerosols (mists, fumes), generated by the mater of the individual. Exposure to aliphatic alcohols with more than 3 carbons may produce ce muscle weakness, delirium, CNS depression, coma, seizure, and neurob Respiratory tract involvement may produce irritation of the mucosa, respi depression, pulmonary oedema, chemical pneumonitis and bronchitis. C Gastrointestinal effects may include nausea and vomiting. Kidney and liv potential irritants being, generally, stronger irritants than similar organic s irritating than the corresponding amines, aldehydes or ketones. Alcohols because their vapour concentrations are usually less than the levels whic nervous system effects as well. Inhalation hazard is increased at higher temperatures. In fog-laden atmospheres rats exposed to dipropylene glycol monomethy rapidly recovered. Controlled human exposures to vapour produced CNS Acute effects from inhalation of high vapour concentrations may be ches nausea. Accidental ingestion of the material may be damaging to the health of the 	entral nervous system effects such as headache, dizziness, drowsiness, behavioural changes. Symptoms are more acute with higher alcohols. iratory insufficiency, respiratory depression secondary to CNS aradiovascular involvement may result in arrhythmias and hypotension. ver damage may result following massive exposures. The alcohols are structures that lack functional groups (e.g. alkanes) but are much less and glycols (diols) rarely represent serious hazards in the workplace, ch produce significant irritation which, in turn, produce significant central yl ether DPME, for 7 hours, exhibited a mild narcosis from which they S impairment at 1000 ppm in one subject t and nasal irritation with coughing, sneezing, headache and even
	The material produces mild skin irritation; evidence exists, or practical ex	perience predicts, that the material either
Skin Contact	 The material produces mild skin irritation; evidence exists, or practical experience predicts, that the material either produces mild inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant, but mild, inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation bein present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Limited evidence suggests that repeated exposure may cause skin cracking, flaking or drying following normal handling and use. 	
Eye	Evidence exists, or practical experience predicts, that the material may c prolonged eye contact may cause inflammation (similar to windburn) cha temporary impairment of vision and/or other transient eye damage/ulcera	aracterised by a temporary redness of the conjunctiva (conjunctivitis);
Chronic	and kidney function changes. The metabolic acetic acid derivatives of gly be the proximal reproductive toxin in animals. The potency of these meta Consequently glycol ethers with longer substituents (e.g diethylene glycor reproductive effects. One of the most sensitive indicators of toxic effects erythrocytic osmotic fragility in rats Which produces haemolytic anaemia (blood in the urine) at higher exposure levels or as a result of chronic exy Glycol ethers based on propylene oxides, propylene glycol ethers, diprop commercially, as alpha-isomers (because of thermodynamic consideratic acids as metabolites and therefore do not produce erythrocyte fragility ur the beta-isomer . beta-lsomers are able to form the alkoxypropionic acids effects). Rats, rabbits, guinea pigs and monkeys exposed to DPME, 7 hr/day, 5 d. ppm), exhibited little effect. Narcotic effects were produced in rats. This of Propylene glycol is though, by some, to be a sensitising principal followir persons using a formulation containing propylene glycol in a patch test ir exposed individuals probably caused by dehydration. Undiluted propylen showed reactions which were largely toxic (70%) or allergic in nature (30 later. Reactions were seasonal in nature ranging from 17.8% in winter to conducted on 500 individuals, propylene glycol ranked fourth in sensitisir glycol. as well as 2% and 5% in water. With undiluted material, 15% dem and 60% being irritant. In dilute solutions 5 of 248 subjects exhibited a re Undiluted propylene glycol tested on the skin of man produced no irritatio for 2 weeks, it produced severe erythema, oedema and vesicles, probab Predictive contact skin sensitisation tests indicate that propylene glycol is Groups of cats fed 5 gm/kg/day of propylene glycol for 14 weeks showed	sure may produce cumulative health effects involving organs or and their esters indicate reproductive changes, testicular atrophy, infertility ycol ethers (alkoxyacetic acids), not the ether itself, have been found to abolites decreases significantly as the chain length of the ether increases. bls, triethylene glycols) have not generally been associated with observed from many of the glycol ethers is an increase in the). This appears to be related to the development of haemoglobinuria posure. bylene glycol ethers and tripropylene glycol ethers are mainly available, pons); these are incapable of forming alkoxyacetic or alkoxypropionic nless contaminated by ethylene glycol ethers or to a significant degree by s and these are linked to teratogenic effects (and possibly haemolytic lays a week for periods of 6-8 months to saturated atmospheres (300 concentration of vapour is objectionable to human beings. ng the regular use of topical creams by eczema patients. A study of 866 ndicated that propylene glycol caused primary irritation in 16% of ne glycol was tested on 1556 persons in a 24 hour patch test. 12.5% (%). Reaction responses reached their maximum on the second day or 9.2% in other seasons. In a patch-test using 25 standard allergens ng response. 84 subjects were patch tested using 100% propylene onstrated a reaction, with 40% of the reactions being allergic in nature eaction. on under open conditions but when applied under occlusive conditions, ly due to sweat retention and weak primary irritation. s an intermediate grade sensitiser with an index of 1% of tested subjects. d a significant dose-related increase in red blood cell Heinz body z-level for cats without formation of Heinz bodies is 100-500 ml/kg. There d orally with 0.5 or 10 mg/kg/day for 12 weeks had lowered food intake
RESINAWAY - EZYWIPES		
(3DRA-3996) (ResinAway 3764/1)	TOXICITY Not Available	IRRITATION Not Available
dipropylene glycol monomethyl ether	TOXICITY Dermal (rabbit) LD50: 9500 mg/kg ^[2] Oral (Rat) LD50: 5135 mg/kg ^[2]	IRRITATION Eye (human): 8 mg - mild Eye (rabbit): 500 mg/24hr - mild Skin (rabbit): 238 mg - mild Skin (rabbit): 500 mg (open)-mild
propylene glycol	Dermal (rabbit) LD50: 11890 mg/kg ^[2] Inhalation(Rat) LC50: >44.9 mg/l4h ^[1]	Eye (rabbit): 100 mg - mild Eye (rabbit): 500 mg/24h - mild
	יויוימומווטוו(המו) בסטי. איז איז ווע/ויזי 	

	Oral (Rat) LD50: 20000 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin(human):104 mg/3d Intermit Mod
		Skin(human):500 mg/7days mild
		Skin: no adverse effect observed (not irritating) ^[1]
	тохісіту	IRRITATION
dipropylene glycol dimethyl	dermal (rat) LD50: >2000 mg/kg ^[2]	Not Available
ether	Inhalation(Rat) LC50: >792 ppm4h ^[1]	
	Oral (Rat) LD50: 3300 mg/kg ^[2]	
	ΤΟΧΙΟΙΤΥ	IRRITATION
alcohols C12-14 ethoxylated	Dermal (rabbit) LD50: 2290 mg/kg ^[2]	Not Available
propoxylated	Oral (Rat) LD50: 3530 mg/kg ^[2]	
Legend:	1. Value obtained from Europe ECHA Registered Substances - A specified data extracted from RTECS - Register of Toxic Effect of	cute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise f chemical Substances
		ter exposure to the material ends. This may be due to a non-allergic condition
DIPROPYLENE GLYCOL MONOMETHYL ETHER	criteria for diagnosing RADS include the absence of previous airv asthma-like symptoms within minutes to hours of a documented e airflow pattern on lung function tests, moderate to severe bronchi lymphocytic inflammation, without eosinophilia. RADS (or asthma the concentration of and duration of exposure to the irritating sub-	can occur after exposure to high levels of highly irritating compound. Main vays disease in a non-atopic individual, with sudden onset of persistent exposure to the irritant. Other criteria for diagnosis of RADS include a reversibl al hyperreactivity on methacholine challenge testing, and the lack of minimal) following an irritating inhalation is an infrequent disorder with rates related to stance. On the other hand, industrial bronchitis is a disorder that occurs as a ce (often particles) and is completely reversible after exposure ceases. The s production.
PROPYLENE GLYCOL	toxicity generally occurs only at plasma concentrations over 1 g/L would be nearly impossible to reach toxic levels by consuming for glycol poisoning are usually related to either inappropriate intrave potential for long-term oral toxicity is also low. Because of its low Administration as "generally recognized as safe" (GRAS) for use Prolonged contact with propylene glycol is essentially non-irritation can produce slight transient conjunctivitis (the eye recovers after as upper respiratory tract irritation. Inhalation of the propylene gly However, limited human experience indicates that inhalation of pr recommended that propylene glycol not be used in applications w materials is likely, such as fogs for theatrical productions or antifn Propylene glycol is metabolised in the human body into pyruvic a energy), acetic acid (handled by ethanol-metabolism), lactic acid potentially hazardous substance). Propylene glycol shows no evidence of being a carcinogen or of I Research has suggested that individuals who cannot tolerate pro rarely develop allergic contact dermatitis. Other investigators beli greater than 2% in patients with eczema. One study strongly suggests a connection between airborne conc allergic reactions, such as rhinitis or hives in children Another study suggested that the concentrations of PGEs (counte bedroom air, is linked to increased risk of developing numerous re eczema, and allergies, with increased risk ranging from 50% to 1 water-based system cleansers. Patients with vulvodynia and interstitial cystitis may be especially notice that some over the counter creams can cause intense burn an alternative, some suppliers will put Vegetable Glycerin in the " Adverse responses to intravenous administration of drugs which large dosages thereof. Responses may include "hypotension, bra serum hyperosmolality, lactic acidosis, and haemolysis". A high p eliminated/secreted in urine unaltered depending on dosage, with decreases as dosage increases, which may be due to propylene case, intravenous administrati	In the skin. Undiluted propylene glycol is minimally irritating to the eye, and the exposure is removed). Exposure to mists may cause eye irritation, as well col vapours appears to present no significant hazard in ordinary applications. ropylene glycol mists could be irritating to some individuals It is therefore where inhalation exposure or human eye contact with the spray mists of these eeze solutions for emergency eye wash stations. cid (a normal part of the glucose-metabolism process, readily converted to (a normal acid generally abundant during digestion), and propionaldehyde (a being genotoxic. pylene glycol probably experience a special form of irritation, but that they only eve that the incidence of allergic contact dermatitis to propylene glycol may be centrations of propylene glycol and glycol ethers) in indoor air, particularly espiratory and immune disorders in children, including asthma, hay fever, 80%. This concentration has been linked to use of an eostrogen cream may create extreme, uncomfortable burning along the vulva and perianal area. e glycol vapor may experience dryness of the throat or shortness of bropylene glycol. Women suffering with yeast infections may also hing. Post menopausal women who require the use of an eostrogen cream may create extreme, uncomfortable burning along the vulva and perianal area. e glycol vapor may experience dryness of the throat or shortness of bropylene glycol. Women suffering with yeast infections may also hing. Post menopausal women who require the use of an eostrogen cream may create extreme, uncomfortable burning along the vulva and perianal area. e glycol vapor may experience dryness of the throat or shortness of breah i. As e-liquid" for those who are allergic (or have bad reactions) to propylene glycol. use PG as an excipient have been seen in a number of people, particularly with dycardia QRS and T abnormalities on the ECG, arrhythmia, cardiac arrest, ercentage (12% to 42%) of directly-injected propylene glycol is the remainder appearing in its glu
DIPROPYLENE GLYCOL DIMETHYL ETHER	In vitro mutagenicity studies were negative; animal mutagencity s	tudies were negative * Dow MSDS
ALCOHOLS C12-14 ETHOXYLATED PROPOXYLATED	No significant acute toxicological data identified in literature search. Polyethers, for example, ethoxylated surfactants and polyethylene glycols, are highly susceptible towards air oxidation as the ether oxygens will stabilize intermediary radicals involved. Investigations of a chemically well-defined alcohol (pentaethylene glycol mono-n-dodecyl ether) ethoxylate, showed that polyethers form complex mixtures of oxidation products when exposed to air. Sensitization studies in guinea pigs revealed that the pure nonoxidized surfactant itself is nonsensitizing but that many of the investigated oxidation products are sensitizers. Two hydroperoxides were identified in the oxidation mixture, but only one (16-hydroperoxy-3,6,9,12,15- pentaoxaheptacosan-1-ol) was stable enough to be isolated. It was found to be a strong sensitizer in LLNA (local lymph node assay for detectior of sensitization capacity). The formation of other hydroperoxides was indicated by the detection of their corresponding aldehydes in the oxidation	

mixture .

On the basis of the lower irritancy, nonionic surfactants are often preferred to ionic surfactants in topical products. However, their susceptibility towards autoxidation also increases the irritation. Because of their irritating effect, it is difficult

to diagnose ACD to these compounds by patch testing.

Allergic Contact Dermatitis—Formation, Structural Requirements, and Reactivity of Skin Sensitizers.

Ann-Therese Karlberg et al; Chem. Res. Toxicol.2008.21,53-69

Polyethylene glycols (PEGs) have a wide variety of PEG-derived mixtures due to their readily linkable terminal primary hydroxyl groups in combination with many possible compounds and complexes such as ethers, fatty acids, castor oils, amines, propylene glycols, among other derivatives. PEGs and their derivatives are broadly utilized in cosmetic products as surfactants, emulsifiers, cleansing agents, humectants, and skin conditioners.

PEGs and PEG derivatives were generally regulated as safe for use in cosmetics, with the conditions that impurities and by-products, such as ethylene oxides and 1,4-dioxane, which are known carcinogenic materials, should be removed before they are mixed in cosmetic formulations. Most PEGs are commonly available commercially as mixtures of different oligomer sizes in broadly- or narrowly-defined molecular weight (MW) ranges. For instance, PEG-10,000 typically designates a mixture of PEG molecules (n = 195 to 265) having an average MW of 10,000. PEG is also known as polyethylene oxide (PEO) or polyoxyethylene (PCE), with the three names being chemical synonyms. However, PEGs mainly refer to oligomers and polymers with molecular masses below 20,000 g/mol, while PEOs are polymers with molecular masses above 20,000 g/mol, and POEs are polymers of any molecular mass. Relatively small molecular weight PEGs are produced by the chemical reaction between ethylene oxide and water or ethylene glycol (or other ethylene glycol oligomers), as catalyzed by acidic or basic catalysts. To produce PEO or high-molecular pely-condensation process. The reaction is catalyzed by magnesium-, aluminum-, or calcium-organoelement compounds. To prevent coaqulation of polymer chains in the solution, chelating additives such as dimethylolyoxime are used

Safety Evaluation of Polyethyene Glycol (PEG) Compounds for Cosmetic Use: Toxicol Res 2015; 31:105-136 The Korean Society of Toxicology http://doi.org/10.5487/TR.2015.31.2.105

Human beings have regular contact with alcohol ethoxylates through a variety of industrial and consumer products such as soaps, detergents, and other cleaning products. Exposure to these chemicals can occur through ingestion, inhalation, or contact with the skin or eyes. Studies of acute toxicity show that volumes well above a reasonable intake level would have to occur to produce any toxic response. Moreover, no fatal case of poisoning with alcohol ethoxylates has ever been reported. Multiple studies investigating the acute toxicity of alcohol ethoxylates have shown that the use of these compounds is of low concern in terms of oral and dermal toxicity.

Clinical animal studies indicate these chemicals may produce gastrointestinal irritation such as ulcerations of the stomach, pilo-erection, diarrhea, and lethargy. Similarly, slight to severe irritation of the skin or eye was generated when undiluted alcohol ethoxylates were applied to the skin and eyes of rabbits and rats. The chemical shows no indication of being a genotoxin, carcinogen, or mutagen (HERA 2007). No information was available on levels at which these effects might occur, though toxicity is thought to be substantially lower than that of nonylphenol ethoxylates. Polyethers, for example, ethoxylated surfactants and polyethylene glycols, are highly susceptible towards air oxidation as the ether oxygens will stabilize intermediary radicals involved. Investigations of a chemically well-defined alcohol (pentaethylene glycol mono-n-dodecyl ether) ethoxylate, showed that polyethers form complex mixtures of oxidation products when exposed to air.

Sensitization studies in guinea pigs revealed that the pure nonoxidized surfactant itself is nonsensitizing but that many of the investigated oxidation products are sensitizers. Two hydroperoxides were identified in the oxidation mixture, but only one (16-hydroperoxy-3,6,9,12,15pentaoxaheptacosan-1-ol) was stable enough to be isolated. It was found to be a strong sensitizer in LLNA (local lymph node assay for detection of sensitization capacity). The formation of other hydroperoxides was indicated by the detection of their corresponding aldehydes in the oxidation mixture .

On the basis of the lower irritancy, nonionic surfactants are often preferred to ionic surfactants in topical products. However, their susceptibility towards autoxidation also increases the irritation. Because of their irritating effect, it is difficult to diagnose allergic contact dermatitis (ACD) to these compounds by patch testing

Overall, alcohol alkoxylates (AAs) are not expected to be systemically toxic, although some short chain ethylene glycol ethers, e.g. methyl and ethyl homologues are of concern for a range of adverse health effects. They include skin and eye irritation, liver and kidney damage, bone marrow and central nervous system (CNS) depression, testicular atrophy, developmental toxicity, and immunotoxicity. For higher propyl and butyl homologues, the toxicity involves haemolysis (anaemia) with secondary effects relating to haemosiderin accumulation in the spleen, liver and kidney, and compensatory haematopoiesis in the bone marrow. Systemic toxicity was shown to decrease with increasing alkyl chain lengths and/or alkoxylation degrees (ECETOC, 2005; US EPA, 2010). The chemicals ethylene glycol hexyl ether (with a longer alkyl chain length, CAS No. 112-25-4) and diethylene glycol butyl ether (with a higher ethoxylation degree, CAS No. 112-34-5) have no evidence of systemic effects including haemolysis.

Commercially available AAs are mixtures of homologues of varying carbon chain lengths and it is possible that some of the chemicals with an average alkyl chain length C >= 6 may also contain shorter alkyl chains C < 6. It is not practical to quantify the proportion of shorter C < 6 chain lengths present in such chemicals, or these shorter chain lengths may not be present at all. The available data suggest a lack of systemic toxicity for the AE chemicals with potential short alkyl chain presence (NICNASa); therefore, the toxicity of the chemicals in this assessment is unlikely to be significantly affected by the presence of shorter chain alkyl groups.

Alcohol ethoxylates are according to CESIO (2000) classified as Irritant or Harmful depending on the number of EO-units:

EO < 5 gives Irritant (Xi) with R38 (Irritating to skin) and R41 (Risk of serious damage to eyes)

EO > 5-15 gives Harmful (Xn) with R22 (Harmful if swallowed) - R38/41

EO > 15-20 gives Harmful (Xn) with R22-41

>20 EO is not classified (CESIO 2000)

Oxo-AE, C13 EO10 and C13 EO15, are Irritating (Xi) with R36/38 (Irritating to eyes and skin) .

AE are not included in Annex 1 of the list of dangerous substances of the Council Directive 67/548/EEC

In general, alcohol ethoxylates (AE) are readily absorbed through the skin of guinea pigs and rats and through the gastrointestinal mucosa of rats. AE are quickly eliminated from the body through the urine, faeces, and expired air (CO2). Orally dosed AE was absorbed rapidly and extensively in rats, and more than 75% of the dose was absorbed. When applied to the skin of humans, the doses were absorbed slowly and incompletely (50% absorbed in 72 hours). Half of the absorbed surfactant was excreted promptly in the urine and smaller amounts of AE appeared in the faeces and expired air (CO2). The metabolism of C12 AE yields PEG, carboxylic acids, and CO2 as metabolites. The LD50 values after oral administration to rats range from about 1-15 g/kg body weight indicating a low to moderate acute toxicity.

The ability of nonionic surfactants to cause a swelling of the stratum corneum of guinea pig skin has been studied. The swelling mechanism of the skin involves a combination of ionic binding of the hydrophilic group as well as hydrophobic interactions of the alkyl chain with the substrate. One of the mechanisms of skin irritation caused by surfactants is considered to be denaturation of the proteins of skin. It has also been established that there is a connection between the potential of surfactants to denature protein in vitro and their effect on the skin. Nonionic surfactants do not carry any net charge and, therefore, they can only form hydrophobic bonds with proteins. For this reason, proteins are not deactivated by nonionic surfactants, and proteins with poor solubility are not solubilized by nonionic surfactants. A substantial amount of toxicological data and information in vivo and in vitro demonstrates that there is no evidence for alcohol ethoxylates (AEs) being genotoxic, mutagenic or carcinogenic. No adverse reproductive or developmental effects were observed. The majority of available toxicity studies revealed NOAELs in excess of 100 mg/kg bw/d but the lowest NOAEL for an individual AE was established to be 50 mg/kg bw/day. This value was subsequently considered as a conservative, representative value in the risk assessment of AE. The effects were restricted to changes in organ weights with no histopathological organ changes with the exception of liver hypertrophy (indicative of an adaptive response to metabolism rather than a toxic effect). It is noteworthy that there was practically no difference in the NOAEL in oral studies of 90-day or 2 years of duration in rats. A comparison of the aggregate consumer exposure and the systemic NOAEL (taking into account an oral absorption value of 75%) results in a Margin of Exposure of 5,800. Taking into account the conservatism in the exposure assessment and the assigned systemic NOAEL, this margin of exposure is considered more than adequate to account for the inherent uncertainty and variability of the hazard database and inter and intraspecies extrapolations

AEs are not contact sensitisers. Neat AE are irritating to eyes and skin. The irritation potential of aqueous solutions of AEs depends on concentrations. Local dermal effects due to direct or indirect skin contact in certain use scenarios where the products are diluted are not of concern as AEs are not expected to be irritating to the skin at in-use concentrations. Potential irritation of the respiratory tract is not a concern given the very low levels of airborne AE generated as a consequence of spray cleaner aerosols or laundry powder detergent dust.

In summary, the human health risk assessment has demonstrated that the use of AE in household laundry and cleaning detergents is safe and does not cause concern with regard to consumer use.

For high boiling ethylene glycol ethers (typically triethylene- and tetraethylene glycol ethers):

Skin absorption: Available skin absorption data for triethylene glycol ether (TGBE), triethylene glycol methyl ether (TGME), and triethylene glycol ethylene ether (TGEE) suggest that the rate of absorption in skin of these three glycol ethers is 22 to 34 micrograms/cm2/hr, with the methyl ether having the highest permeation constant and the butyl ether having the lowest. The rates of absorption of TGBE, TGEE and TGME are at least 100-fold less than EGME, EGEE, and EGBE, their ethylene glycol monoalkyl ether counterparts, which have absorption rates that range from 214 to 2890 micrograms/ cm2/hr. Therefore, an increase in either the chain length of the alkyl substituent or the number of ethylene glycol moieties appears to lead to a decreased rate of percutaneous absorption. However, since the ratio of the change in values of the ethylene glycol to the diethylene glycol series is larger than that

of the diethylene glycol to triethylene glycol series, the effect of the length of the chain and number of ethylene glycol moieties on absorption diminishes with an increased number of ethylene glycol moieties. Therefore, although tetraethylene glycol methyl; ether (TetraME) and tetraethylene glycol butyl ether (TetraBE) are expected to be less permeable to skin than TGME and TGBE, the differences in permeation between these molecules may only be slight.

Metabolism: The main metabolic pathway for metabolism of ethylene glycol monoalkyl ethers (EGME, EGEE, and EGBE) is oxidation via alcohol and aldehyde dehydrogenases (ALD/ADH) that leads to the formation of an alkoxy acids. Alkoxy acids are the only toxicologically significant metabolites of glycol ethers that have been detected *in vivo*. The principal metabolite of TGME is believed to be 2-[2-(2-methoxy)ethoxy] acetic acid . Although ethylene glycol, a known kidney toxicant, has been identified as an impurity or a minor metabolite of glycol ethers in animal studies it does not appear to contribute to the toxicity of glycol ethers.

The metabolites of category members are not likely to be metabolized to any large extent to toxic molecules such as ethylene glycol or the mono alkoxy acids because metabolic breakdown of the ether linkages also has to occur

Acute toxicity: Category members generally display low acute toxicity by the oral, inhalation and dermal routes of exposure. Signs of toxicity in animals receiving lethal oral doses of TGBE included loss of righting reflex and flaccid muscle tone, coma, and heavy breathing. Animals administered lethal oral doses of TGEE exhibited lethargy, ataxia, blood in the urogenital area and piloerection before death.

Irritation: The data indicate that the glycol ethers may cause mild to moderate skin irritation. TGEE and TGBE are highly irritating to the eyes. Other category members show low eye irritation.

Repeat dose toxicity: Results of these studies suggest that repeated exposure to moderate to high doses of the glycol ethers in this category is required to produce systemic toxicity

In a 21-day dermal study, TGME, TGEE, and TGBE were administered to rabbits at 1,000 mg/kg/day. Erythema and oedema were observed. In addition, testicular degeneration (scored as trace in severity) was observed in one rabbit given TGEE and one rabbit given TGME. Testicular effects included spermatid giant cells, focal tubular hypospermatogenesis, and increased cytoplasmic vacuolisation. Due to a high incidence of similar spontaneous changes

in normal New Zealand White rabbits, the testicular effects were considered not to be related to treatment. Thus, the NOAELs for TGME, TGEE and TGBE were established at 1000 mg/kg/day. Findings from this report were considered unremarkable.

A 2-week dermal study was conducted in rats administered TGME at doses of 1,000, 2,500, and 4,000 mg/kg/day . In this study, significantlyincreased red blood cells at 4,000 mg/kg/day and significantly-increased urea concentrations in the urine at 2,500 mg/kg/day were observed. A few of the rats given 2,500 or 4,000 mg/kg/day had watery caecal contents and/or

haemolysed blood in the stomach These gross pathologic observations were not associated with any histologic abnormalities in these tissues or alterations in haematologic and clinical chemistry parameters. A few males and females treated with either 1,000 or 2,500 mg/kg/day had a few small scabs or crusts at the test site. These alterations were slight in degree and did not adversely affect the rats

In a 13-week drinking water study, TGME was administered to rats at doses of 400, 1,200, and 4,000 mg/kg/day. Statistically-significant changes in relative liver weight were observed at 1,200 mg/kg/day and higher. Histopathological effects included hepatocellular cytoplasmic vacuolisation (minimal to mild in most animals) and hypertrophy (minimal to mild) in males at all doses and hepatocellular hypertrophy (minimal to mild) in high dose females. These effects were statistically significant at 4,000 mg/kg/day. Cholangiofibrosis was observed in 7/15 high-dose males; this effect was observed in a small number of bile ducts and was of mild severity. Significant, small decreases in total test session motor activity were observed in the high-dose animals, but no other neurological effects were observed. The changes in motor activity were secondary to systemic toxicity

Mutagenicity: Mutagenicity studies have been conducted for several category members. All in vitro and in vivo studies were negative at concentrations up to 5,000 micrograms/plate and 5,000 mg/kg, respectively, indicating that the category members are not genotoxic at the concentrations used in these studies. The uniformly negative outcomes of various mutagenicity studies performed on category members lessen the concern for carcinogenicity.

Reproductive toxicity: Although mating studies with either the category members or surrogates have not been performed, several of the repeated dose toxicity tests with the surrogates have included examination of reproductive organs. A lower molecular weight glycol ether, ethylene glycol methyl ether (EGME), has been shown to be a testicular toxicant. In addition, results of repeated dose toxicity tests with TGME clearly show testicular toxicity at an oral dose of 4,000 mg/kg/day four times greater that the limit dose of 1,000 mg/kg/day recommended for repeat dose studies. It should be noted that TGME is 350 times less potent for testicular effects than EGME. TGBE is not associated with testicular toxicity, TetraME is not likely to be metabolised by any large extent to 2-MAA (the toxic metabolite of EGME), and a mixture containing predominantly methylated glycol ethers in the C5-C11 range does not produce testicular toxicity (even when administered intravenously at 1,000 mg/kg/day).

Developmental toxicity: The bulk of the evidence shows that effects on the foetus are not noted in treatments with . 1,000 mg/kg/day during gestation. At 1,250 to 1,650 mg/kg/day TGME (in the rat) and 1,500 mg/kg/day (in the rabbit), the developmental effects observed included skeletal variants and decreased body weight gain.

* [Henkel CCINFO 1450373]

for propylene glycol ethers (PGEs):

Typical propylene glycol ethers include propylene glycol n-butyl ether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methyl ether acetate (DPMA); tripropylene glycol methyl ether (TPM).

Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids.

Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects).

This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product.

Because the alpha isomer cannot form an alkoxypropionic acid, this is the most likely reason for the lack of toxicity shown by the PGEs as distinct from the lower molecular weight ethylene glycol ethers. More importantly, however, very extensive empirical test data show that this class of commercial-grade glycol ether presents a low toxicity hazard. PGEs, whether mono, di- or tripropylene glycol-based (and no matter what the alcohol group), show a very similar pattern of low to non-detectable toxicity of any type at doses or exposure levels greatly exceeding those showing pronounced effects from the ethylene series. One of the primary metabolites of the propylene glycol ethers is propylene glycol, which is

	of low toxicity and completely metabolised in the body. As a class, the propylene glycol ethers are rapidly abs Dermal absorption is somewhat slower but subsequent portion is excreted in the faeces. As a group PGEs exhibits low acute toxicity by the ora mg/kg (DPMA). Dermal LD50s are all > 2,000 mg/kg (I Inhalation LC50 values were higher than 5,000 mg/m3 >2,040 mg/m3. For PnB, the 4-hour LC50 was >651 p occurred at these concentrations. PnB and TPM are m to nonirritating. PnB is moderately irritating to skin while None are skin sensitisers. In repeated dose studies ranging in duration from 2 to did occur were mild in nature. By the oral route of adm observed for liver and kidney weight increases (without (highest dose tested). Dermal repeated-dose toxicity tests have been perform 1,000 mg/kg-d. A dose of 273 mg/kg-d constituted a L DPnB. For TPM, increased kidney weights (no histopa a 90-day study in rabbits. By inhalation, no effects wer (600 ppm) for PnB and 2,010 mg/m3 (260 ppm) for DF study at a LOAEL of 360 mg/m3 (43 ppm). In this stud liver weights without accompanying histopathology. All for DPMA, it is anticipated that these chemicals would One and two-generation reproductive toxicity testing h on PM and PMA. In an inhalation rat study using PM, 1 organ weights occurring at 3000 ppm (11058 mg/m3). F gavage study in rats. No adverse effects were found o In addition, there is no evidence from histopathologica chemicals would pose a reproductive hazard to humar In developmental toxicity studies many PGEs have be levels and show no frank developmental effects. Due t effects. At high doses where maternal toxicity occurs (i delayed skeletal ossification or increased 13th ribs, ha The weight of the evidence indicates that propylene gl number of assays for PnB, DPnB, DPMA and TPM. Pc cells with DPnB. However, negative results were seen these PGEs would be genotoxic <i>in vivo</i> . In a 2-year bit The material may be irritating to the eye, with prolonged conjunctivitis.	orbed and distributed throughout the it distribution is rapid. Most excretion t it, dermal, and inhalation routes. Rat of PnB, & DPnB; where no deaths occur it for DPMA (4-hour exposure), and TF pm (>3,412 mg/m3), representing the oderately irritating to eyes while the r le the remaining category members a 13 weeks, few adverse effects were f inistration, NOAELs of 350 mg/kg-d (it accompanying histopathology). LOA ned for many PGEs. For PnB, no effe OAEL (increased organ weights without thology) and transiently decreased by e observed in 2-week studies in rats a PnB. TPM caused increased liver weig y, the highest tested TPM concentrati though no repeated-dose studies are behave similarly to other category me as been conducted in mice, rats, and the NOAEL for parental toxicity the For PMA, the NOAEL for parental and n reproductive organs, fertility rates, of I data from repeated-dose studies for n health. en tested by various routes of exposu- to the rapid hydrolysis of DPMA to DP e.g., significant body weight loss), an we been reported. Commercially avai ycol ethers are not likely to be genoto ostitive results were only seen in 3 out in a mouse micronucleus assay with passay on PM, there were no statistic ed contact causing inflammation. Rep-	 for PGEs is via the urine and expired air. A small for PGEs is via the urine and expired air. A small for LD50s range from >3,000 mg/kg (PnB) to >5,000 red), and ranging up to >15,000 mg/kg (TPM). M (1-hour exposure). For DPnB the 4-hour LC50 is highest practically attainable vapor level. No deaths emaining category members are only slightly irritating re slightly to non-irritating ound even at high exposure levels and effects that PnB – 13 wk) and 450 mg/kg-d (DPnB – 13 wk) were VELs for these two chemicals were 1000 mg/kg-d cts were seen in a 13-wk study at doses as high as nut histopathology) in a 13-week dermal study for dyd weights were found at a dose of 2,895 mg/kg-d in at the highest tested concentrations of 3244 mg/m3 ghts without histopathology by inhalation in a 2-week on, 1010 mg/m3 (120 ppm), also caused increased available for the oral route for TPM, or for any route embers. rabbits via the oral or inhalation routes of exposure ppm (1106 mg/m3) with decreases in body and NOAEL is 1000 ppm (3686 mg/m3), with decreased offspring toxicity is 1000 mg/kg/d. in a two generation or other indices commonly monitored in such studies. the category members that would indicate that these re and in various species at significant exposure M, DPMA would not be expected to show teratogenic increased incidence of some anomalies such as able PGEs showed no teratogenicity. xic. <i>In vitro</i>, negative results have been seen in a of 5 chromosome aberration assays in mammalian DPnB and PM. Thus, there is no evidence to suggest ally significant increases in tumors in rats and mice. eaated or prolonged exposure to irritants may produce
Acute Toxicity	spongy layer (spongiosis) and intracellular oedema of	Carcinogenicity	X
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	×
		e.e. eg.e _xpoouro	-

erious Eye Damage/Irritation	~
Respiratory or Skin sensitisation	×
Mutagenicity	×

Legend: X – Data either not available or does not fill the criteria for classification ✔ – Data available to make classification

X

×

STOT - Repeated Exposure

Aspiration Hazard

SECTION 12 Ecological information

Toxicity Endpoint Test Duration (hr) Species Value Source **RESINAWAY - EZYWIPES** (3DRA-3996) (ResinAway Not Not Not Not Available Not Available 3764/1) Available Available Available Endpoint Test Duration (hr) Species Value Source LC50 Fish 2 96h >1000mg/l 528h 2 NOEC(ECx) Crustacea >=0.5mg/l dipropylene glycol monomethyl ether EC50 96h Algae or other aquatic plants 2 >969mg/l 72h 2 EC50 Algae or other aquatic plants >969mg/l EC50 48h Crustacea 1930mg/l 2 Endpoint Test Duration (hr) Species Value Source NOEC(ECx) 336h Algae or other aquatic plants <5300mg/l 1 EC50 72h Algae or other aquatic plants 19300mg/l 2 propylene glycol EC50 96h Algae or other aquatic plants 19000mg/l 2 96h Fish 710mg/l LC50 4 EC50 48h Crustacea >114.4mg/L 4

	Endpoint	Test Duration (hr)	Species	Value	Source
dipropylene glycol dimethyl	LC50	96h	Fish	106-111mg/l	2
ether	EC50	72h	Algae or other aquatic plants	1746mg/l	2
	NOEC(ECx)	504h	Crustacea	10mg/l	2
	Endpoint	Test Duration (hr)	Species	Value	Source
alcohols C12-14 ethoxylated propoxylated	Not Available	Not Available	Not Available	Not Available	Not Available

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. **DO NOT** discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
dipropylene glycol monomethyl ether	HIGH	HIGH
propylene glycol	LOW	LOW
dipropylene glycol dimethyl ether	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
dipropylene glycol monomethyl ether	LOW (BCF = 100)
propylene glycol	LOW (BCF = 1)
dipropylene glycol dimethyl ether	LOW (LogKOW = 0.3534)

Mobility in soil

Ingredient	Mobility
dipropylene glycol monomethyl ether	LOW (KOC = 10)
propylene glycol	HIGH (KOC = 1)
dipropylene glycol dimethyl ether	LOW (KOC = 10)

SECTION 13 Disposal considerations

Vaste treatment methods	
Product / Packaging disposal	 DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Authority for disposal. Bury or incinerate residue at an approved site. Recycle containers if possible, or dispose of in an authorised landfill.

SECTION 14 Transport information

Labels Required

COMBUSTIBLE LIQUID	COMBUSTIBLE LIQUID, regulated for storage purposes only	
Marine Pollutant	NO	
HAZCHEM	Not Applicable	

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
dipropylene glycol monomethyl ether	Not Available

Product name	Group
propylene glycol	Not Available
dipropylene glycol dimethyl ether	Not Available
alcohols C12-14 ethoxylated propoxylated	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
dipropylene glycol monomethyl ether	Not Available
propylene glycol	Not Available
dipropylene glycol dimethyl ether	Not Available
alcohols C12-14 ethoxylated propoxylated	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

dipropylene glycol monomethyl ether is found on the following regulatory lists Australian Inventory of Industrial Chemicals (AIIC)

propylene glycol is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

dipropylene glycol dimethyl ether is found on the following regulatory lists Australian Inventory of Industrial Chemicals (AIIC)

alcohols C12-14 ethoxylated propoxylated is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals

National Inventory Status

National Inventory	Status		
Australia - AIIC / Australia Non-Industrial Use	Yes		
Canada - DSL	Yes		
Canada - NDSL	No (dipropylene glycol monomethyl ether; propylene glycol; dipropylene glycol dimethyl ether; alcohols C12-14 ethoxylated propoxylated)		
China - IECSC	Yes		
Europe - EINEC / ELINCS / NLP	No (dipropylene glycol dimethyl ether; alcohols C12-14 ethoxylated propoxylated)		
Japan - ENCS	No (alcohols C12-14 ethoxylated propoxylated)		
Korea - KECI	Yes		
New Zealand - NZIoC	Yes		
Philippines - PICCS	Yes		
USA - TSCA	Yes		
Taiwan - TCSI	Yes		
Mexico - INSQ	No (dipropylene glycol dimethyl ether; alcohols C12-14 ethoxylated propoxylated)		
Vietnam - NCI	Yes		
Russia - FBEPH	Yes		
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.		

Australian Inventory of Industrial Chemicals (AIIC)

SECTION 16 Other information

Revision Date	23/12/2022
Initial Date	24/01/2020

SDS Version Summary

Version	Date of Update	Sections Updated
4.1	07/03/2020	Classification change due to full database hazard calculation/update.
5.1	23/12/2022	Classification review due to GHS Revision change.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

PC-TWA: Permissible Concentration-Time Weighted Average PC-STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit。 IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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